



# 2023/2024 **PORTABLE CLIMATE SOLUTIONS**

HEATING, COOLING, DRYING, VENTILATION AND AIR CLEANING









**Master** is a European leader in portable and installed climate control solutions for a wide range of industries and uses. Based on the heritage of the variety of brands we own, our climate control experts build and manufacture hundreds of thousands of exceptional heating, cooling, dehumidification, air cleaning and ventilation units in or own factories in Europe every year. All of them are designed to create healthy and comfortable climate surroundings in a sustainable, energy-efficient and cost-effective way.

#### Why partner with us

- European design quality
- Experts in climate control
- Extensive range of solutions

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# HEATING

Warm air is not just a requirement throughout spaces in cold environments. Commercial and industrial heating can be an asset for a wide variety of applications all year round.

Our range of commercial oil, gas and electric heating products are safe and robust, offering easy installation inside or out. Whether you need to heat a factory, warehouse or construction site or provide mobile heating to tents or temporary structures, our team can advise on the best heating solution for your needs.



## WHY **CHOOSE MASTER** PORTABLE HEATERS?



SAVE MONEY

Master heaters are plug and play: they do not need installation.



#### **CHOOSE YOUR ENERGY**

Choose the most suitable energy source for your application.



USE THE SAME HEATER IN DIFFERENT PLACES Master heaters are portable.



RESPECT THE ENVIRONMENT

Master heaters are designed to minimise environmental impact and CO<sub>2</sub> footprint.

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HEAT ONLY WHAT YOU NEED Master heaters can heat either large

or small areas.



# REDUCE YOUR COSTS BY BUYING ONLY THE POWER YOU NEED

Further Master heaters can be added if necessary.



HEAT ONLY WHEN YOU NEED

Master heaters warm up very quickly.



#### PROTECT YOUR INVESTMENT

Master heaters last many years and spare parts are available for at least 10 years.



#### AVOID OVERHEATING AND OVERSPENDING

Master heaters can be controlled by a remote thermostat.



#### 3-YEAR WARRANTY

Master offers a 3-year warranty on all products. Who else can say that? Read the warranty terms online.



## **HEATING SOLUTIONS FOR:**

CONSTRUCTION, PRODUCTION & LOGISTICS, WORKSHOPS & GARAGES

APPLICATION	DIRECT OIL HEATERS	INDIRECT OIL HEATERS	ELECTRIC FAN HEATERS	GAS HEATERS	INFRARED OIL HEATERS	INFRARED ELECTRIC HEATERS
CONSTRUCTION						
HEATING CONSTRUCTION SITES	•	•	•	•	•	•
HEATING ROADWORKS	•				•	
DRYING BUILDINGS AND PAINT		•	•		•	•
INDUSTRY & WAREHOUSES						
SPACE HEATING	•	•	•	•		
SPOT HEATING					•	•
WORKSHOPS & GARAGES						
SPACE HEATING					•	•
SPOT HEATING	•	•	•	•		
DISINFECTION AND PEST CONTROL						
BUG AND VIRUS KILLING*			•			

\* See Master EKO electric heaters



## **HEATING SOLUTIONS FOR:** AGRICULTURE, EVENTS & MILITARY, EMERGENCY

	DIRECT OIL HEATERS	INDIRECT OIL HEATERS	ELECTRIC FAN HEATERS	GAS HEATERS	INFRARED OIL HEATERS	INFRARED ELECTRIC HEATERS
AGRICULTURE						
HEATING LIVESTOCK FACILITIES		•	•	•	•	•
HEATING GREENHOUSES	•	•		•		
HEATING STORAGE FACILITIES	•	•	1			
DRYING CROPS		•	•			•
EVENTS & MILITARY			/			
OUTDOOR HEATING		•			•	•
TENT HEATING		•	•			•
EMERGENCY						
SPACE HEATING		•	•		•	
SPOT HEATING					•	•



To ensure a maximum comfort of use and to meet the needs of various applications of our heating products, we have developed a wide offer of accessories for them. Whether you need a device for professional or home use, you can customize it with our range of additional equipment.

#### THERMOSTATS



#### FUEL SYSTEMS

Illustration	Accessory	Code	Description	Products
	Fuel preheater	4100.827 4033.049		B 180, BV 77 B 230, B 360, BV 110, BV 170, BV 290, BV 400, XL 9, XL 91
	Fuel line	4031.460	4m	BV 471, BV 691, BV 400
	Fuel scoop	4515.510		B 230, B 360, BV 110, BV 170, BV 290, BV 471, BV 691, BV 400
	Quick connector to flex pipes for separate tank	4034.880 4035.232 4240.580		B 230, B 360, BV 110, BV 170, BV 290 BV 400 BV 471, BV 691
	External tanks	4240.780 4240.800	1501 2001	BV 471 BV 691





#### **EXHAUST SYSTEMS**

Illustration	Accessory	Code	Description	Products
	Stainless steel exhaust pipe 1m	4013.260 4013.243 4013.245	Ø120mm Ø150mm Ø200mm	BV 77, BV 110, BV 170, BV 290, BV 400 BV 471, BV 691
	Stainless steel exhaust elbow 90°	4013.261 4013.247 4013.248	Ø120mm Ø150mm Ø200mm	BV 77, BV 110, BV 170, BV 290, BV 400 BV 471, BV 691
	Stainless steel exhaust adjustable elbow 0 - 90°	4515.977 4515.950 4515.951	Ø120mm Ø150mm Ø200mm	BV 77, BV 110, BV 170, BV 290, BV 400, BV 471, BV 691
T	Stainless steel chimney pot	4013.262 4013.249 4013.250	Ø120mm Ø150mm Ø200mm	BV 77, BV 110, BV 170, BV 290, BV 400 BV 471, BV 691
	Kit for chimney fixing in working and transportation position	4240.567 4240.682		BV 471 BV 691

#### POWER CORDS

Illustration	Accessory	Code	Description	Products
0	Extension cord	4515.331 4515.332 4515.333 4515.334 4511.035 4511.036	16A, 5m 16A, 10m 32A, 5m 32A, 10m 63A, 5m 63A, 10m	B 5, B 9 B 5, B 9, EW -18E B 15, B 18, B 22 B 15, B 18, B 22, EW 18-E B 30, RS 40 B 30, RS 40

#### **RAIN COVERS**

Illustration	Accessory	Code	Description	Products
	Rain covers	4514.652 4514.651 4514.650		BV 77 BV 110, BV 170 BV 290



#### ADDITIONAL EQUIPMENT

Illustration	Accessory	Code	Description	Products
	Trolley	4103.925 4201.159		B 35, B 70 XL 61, DC 61
	Stand	4012.321		HALL 1500
	Pneumatic wheels	4240.585 4240.684		BV 471 BV 691
S.	Rotating wheels kit	4240.598 4240.667		BV 471 BV 691
	Lift brackets	4034.922 4034.926		BV 110, BV 170, B 230 BV 290, B 360
	Forklift slots	4240.576 4240.681 4035.224		BV 471 BV 691 BV 400
()	Uplift kit	4035.112		BV 400
	Lateral bumper kit	4240.560 4240.683		BV 471 BV 691
A	Orientable frame	4103.150		BLP 33M/E, BLP 53M/E, BLP 73M/E



#### AIR OUTLETS AND INLETS

Illustration	Accessory	Code	Description	Products
	1-way outlet panel	4240.825 4240.633	Ø60cm Ø70cm	BV 471 BV 691
	2-way outlet panel	4511.808 4511.807 4034.898 4034.911 4240.235 4240.668	2 x Ø23cm 2 x Ø31cm 2 x Ø31cm 2 x Ø31cm 2 x Ø40cm 2 x Ø50cm	B 18 B 30 BV 110, BV 170 BV 290 BV 471 BV 691
	4-way outlet panel	4240.553 4240.669	4 x Ø27cm 4 x Ø32cm	BV 471 BV 691
	1-way outlet	4033.976	Ø40cm	BV 400
	2-way outlet	4034.480	Ø31cm	BV 400
	Air inlet kit for recycling	4100.826 4100.825 4035.068 4240.709 4240.748	Ø31cm Ø41cm Ø41cm Ø58cm Ø68cm	BV 110, BV 170 BV 290 BV 400 BV 471 BV 691
	Outlet adaptor ring	4034.929 4034.890 4034.895 4210.180	Ø31cm Ø34cm Ø41cm Ø51cm	BV 77 BV 110, BV 170 BV 290 RS 40



### **FLEX TUBES**

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Whether you need an oil heater for a factory, warehouse or construction setting, our flex tubes will help you to deliver the hot air in any place you may need. With many installation options they are the first choice accessory for indirect heaters users.



#### FLEX TUBE OPTIONS

Illustration	Accessory	Code	Description	Products
		4515.364 4515.360	Ø23cm - 7.6m Ø31cm - 7.6m	B 18 (2-way outlet) BV 77, BV 110 (2-way outlet), BV 170 (2-way outlet), BV 290 (2-way outlet), BV 400 (2-way outlet), Heylo DE 20 SH BV 471 (4-way outlet), B 18 EPR (1-way outlet), B 30 EPR (2-way outlet)
	NYLON flex tubes Black bag included	4515.367 4515.361 4515.366	Ø34cm - 7.6m Ø41cm - 7.6m Ø51cm - 7.6m	BV 110 (1-way outlet), BV 170 (1-way outlet), BV 691 (4-way outlet) BV 290 (1-way outlet), BV 400 (1-way outlet), BV 471 (2-way outlet), B 30 EPR (1-way outlet) BV 691 (2-way outlet), RS 40
		4515.362 4515.365	Ø61cm - 7.6m Ø71cm - 7.6m Ø23cm - 7.6m	BV 471 (1-way outlet) BV 691 (1-way outlet)
		4515.557 4515.572 4515.553	Ø23cm - 7.6m Ø31cm - 3.0m Ø31cm - 7.6m	B 18 (2-way outlet) BV 77, BV 110 (2-way outlet), BV 170 (2-way outlet), BV 290 (2-way outlet), BV 400 (2-way outlet), BV 471 (4-way outlet), B 18 EPR (1-way outlet), B 30 EPR (2-way outlet) BV 477, BV 110 (2-way outlet), BV 120 (2-way outlet)
				BV 77, BV 110 (2-way outlet), BV 170 (2-way outlet), BV 290 (2-way outlet), BV 400 (2-way outlet), BV 471 (4-way outlet), B 18 EPR (1-way outlet), B 30 EPR (2-way outlet)
	PVC flex tubes black and yellow	4515.558 4515.570 4031.401	Ø34cm - 7.6m Ø34cm - 3.0m Ø41cm - 7.6m	BV 110 (1-way outlet), BV 170 (1-way outlet), BV 691 (4-way outlet) BV 290 (1-way outlet), BV 500 (1-way outlet), BV 471 (2-way outlet),
		4515.571	Ø41cm - 3.0m	B 30 EPR (1-way outlet)
		4515.552 4031.038 4515.556	Ø51cm - 7.6m Ø61cm - 7.6m Ø71cm - 7.6m	BV 691 (2-way outlet), RS 40 BV 471 (1-way outlet) BV 691 (1-way outlet)
		4514.593	Ø51cm	
	Perforated tubes	4514.594 4517.617	Ø61cm Ø71cm	
	Bags for black and	4515.592	Ø31cm	For tubes: 4515.553/4515.572/ 4515.557
	yellow flex tubes	4515.591 4515.593	Ø41cm Ø61cm	For tubes: 4031.401/4515.571/4515.558/ 4515.570 For tubes: 4031.038/4515.552
		4515.350	Ø31cm	4515.553/4515.572/4515.360
	Soft grid	4515.353 4515.351	Ø34cm Ø41cm	4515.558/4515.367/4515.570 4031.401/4515.361/4515.571
		4515.351	Ø61cm	4031.038/4515.362



### **FLEX TUBES**

#### HOW TO CHOOSE YOUR FLEX TUBE

				PVC black and yellow	PVC black and yellow	PVC bag	NYLON black with bag
						9	6
		Adaptor for flex tube	Flex tube diameter	Flex tube length	Flex tube length		Flex tube length
Devie	e		Øcm	3.0m	7.6m		7.6m
BV 77	1 WAY	4034.929	31	4515.572	4515.553	4515.592	4515.360
BV 110	1 WAY	4034.890	34	4515.570	4515.558		4515.367
BV 110	2 WAY	4034.898	31	4515.572	4515.553	4515.592	4515.360
BV 170	1 WAY	4034.890	34	4515.570	4515.558		4515.367
BV 170	2 WAY	4034.898	31	4515.572	4515.553	4515.592	4515.360
	1 WAY	4034.895	41	4515.571	4031.401	4515.591	4515.361
BV 290	2 WAY	4034.911	31	4515.572	4515.553	4515.592	4515.360
	1 WAY	on board	41	4515.571	4031.401	4515.591	4515.361
BV 400	2 WAY	4034.480	31	4515.572	4515.553	4515.592	4515.360
	1 WAY	on board	61		4031.038	4515.593	4515.362
BV 471	2 WAY	4240.235	41	4515.571	4031.401	4515.591	4515.361
	4 WAY	4240.553	31	4515.572	4515.553	4515.592	4515.360
	1 WAY	on board	71		4515.556		4 <mark>515.365</mark>
BV 691	2 WAY	4240.668	51		4515.552		4 <mark>515.366</mark>
	4 WAY	4240.669	34	4515.570	4515.558		45 <mark>15.367</mark>
	1 WAY	on board	31	4515.572	4515.553	4515.592	45 <mark>15.360</mark>
B 18 EPR	2 WAY	4511.808	23	4515.571	4515.557		45 <mark>15.364</mark>
	1 WAY	on board	41	4515.571	4031.401	4515.591	4515.361
B 30 EPR	2 WAY	4511.807	31	4515.572	4515.553	4515.592	4515.360
RS 40	1 WAY	4210.180	51		4515.552		4515.366
BL 4800	1 WAY	on board	21		4160.251 *		
BL 6800	1 WAY	on board	31		4031.406 *	4515.592	
BL 8800	1 WAY	on board	41		4031.402 *	4515.591	
BLM 4800	1 WAY	on board	25		4515.559 *		
BLM 6800	1 WAY	on board	34		4515.560 *		
DFX 20	1 WAY	on board	51		4031.403 *		

#### Flex tubes – Nylon

- NYLON
- No odour, no smoke
- Best resistance to hot air
- Extremely resistant to damage, longer life-span
- Light
- Bag with comfortable handle included
- Better resistance to dirt
- Zippers on both ends easy connection to each other
- Strap included

#### Flex tubes – PVC

- PVC
- Zippers on both ends easy connection to each other
- Fastening strap as standard
- Lowest heat loss

#### \*PVC yellow tubes

Black tubes: strap and zipper



## **CONSUMABLES PACKS**

Model	Pack code	Items included
B 35 CED B 35 CEL	4519.012	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Lint filter</li> <li>Output filter</li> <li>Intake filter</li> <li>Fuel filter</li> </ul>
B 70 CED B 65 CEL	4519.013	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Lint filter</li> <li>Output filter</li> <li>Intake filter</li> <li>Fuel filter</li> <li>Nozzle washer</li> <li>Nozzle seal spring</li> <li>Nozzle seal sleeve</li> </ul>
B 100 CED B 100 CEG B 95 CEL	4519.014	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Lint filter</li> <li>Output filter</li> <li>Intake filter</li> <li>Fuel filter</li> <li>Nozzle washer</li> <li>Nozzle seal spring</li> <li>Nozzle seal sleeve</li> </ul>
B 150 CED B 150 CEG B 145 CEL	4519.015	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Lint filter</li> <li>Output filter</li> <li>Intake filter</li> <li>Fuel filter</li> <li>Nozzle washer</li> <li>Nozzle seal spring</li> <li>Nozzle seal sleeve</li> </ul>
B 300 CED	4519.001	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Lint filter</li> <li>Output filter</li> <li>Intake filter</li> <li>Fuel filter</li> <li>Nozzle washer</li> <li>Nozzle seal spring</li> <li>Nozzle seal sleeve</li> </ul>
B 180	4519.006	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Fuel pump filter Danfoss</li> <li>Suction filter</li> </ul>
B 230	4519.007	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Fuel pump filter Danfoss</li> <li>Fuel filter element</li> <li>Fuel filter washers kit</li> </ul>
B 360	4519.008	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Fuel pump filter Danfoss</li> <li>Fuel filter element</li> <li>Fuel filter washers kit</li> </ul>



## **CONSUMABLES PACKS**

Model	Pack code	Items included
BV 77	4519.002	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Fuel pump filter Danfoss</li> <li>Suction filter</li> </ul>
BV 110	4519.003	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Fuel pump filter Danfoss</li> <li>Fuel filter element</li> <li>Fuel filter washers kit</li> </ul>
BV 170	4519.004	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Fuel pump filter Danfoss</li> <li>Fuel filter element</li> <li>Fuel filter washers kit</li> </ul>
BV 290	4519.005	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Fuel pump filter Danfoss</li> <li>Fuel filter element</li> <li>Fuel filter washers kit</li> </ul>
BV 400	4519.009	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Fuel pump filter Danfoss</li> <li>Fuel filter element</li> <li>Fuel filter washers kit</li> </ul>
BV 471	4519.019	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Fuel pump filter Riello</li> <li>Fuel preheater filter element</li> <li>Fuel filter washers kit</li> </ul>
BV 691	4519.020	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Fuel pump filter Riello</li> <li>Fuel preheater filter element</li> <li>Fuel filter washers kit</li> </ul>
XL 61	4519.016	<ul><li>Nozzle</li><li>Electrode</li><li>Fuel filter</li></ul>
DC 61	4519.016	<ul><li>Nozzle</li><li>Electrode</li><li>Fuel filter</li></ul>
XL 91	4519.017	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Fuel filter element</li> <li>Fuel filter washers kit</li> </ul>
XL 9 SR MODEL FROM 2019	4519.018	<ul> <li>Nozzle</li> <li>Electrode</li> <li>Fuel pump filter Danfoss</li> <li>Fuel filter element</li> <li>Fuel filter washers kit</li> </ul>



#### DIRECT OIL FIRED AIR HEATERS - LOW PRESSURE B 35-B 70-B 100-B 150-B 300



Ventilation of the room is necessary to prevent a deficiency of oxygen.



15

No

15

No

pcs

10

Available

10

Available



1

No

Pallet

Dual voltage

# direct oil fired air heaters – high pressure B 180-B 230-B 360



HEATING

555

Ventilation of the room is necessary to prevent a deficiency of oxygen.







# INDIRECT OIL FIRED AIR HEATERS – HIGH PRESSURE BV 77-BV 110-BV 170-BV 290







- Clean hot air
- Optional connection to a flexible tube
- Flue gas exhaust
- Heat exchanger
- Overheat thermostat
- Post-ventilation
- Thermally protected motor
- Three oil filters: oil pump filter, suction filter and inlet filter
- External suction filter with transparent glass cup
- Electronic flame control with photocell
- Stainless steel combustion chamber
- Oil tank with level indicator
- Trolley included

.

- High quality brand fuel pump
- Fuel pump with access for easy maintenance
- Snorkel breather for non-drip fuel tank
- Diagnostic LED



These heaters can burn: biofuel HVO 100, diesel or kerosene.

Specifications	Units	BV 77	BV 110/	BV 170	BV 290
	kW	21	34	49	85
Heating power	Btu/h	71,700	116,000	167, <mark>200</mark>	290,000
	kcal/h	18,100	29,200	42,1 <mark>00</mark>	73,100
Air flow	m³/h	1,550	1,800	1,800	3,300
Fuel autonomy	h	19	21	14	13
Thermostat control		Analogue or digital	Analogue or digital	Analogue or digital	Analogue or digital
Fuel consumption	l/h	2.0	3.2	4.7	8.1
Power supply	V/Hz	220-240/1ph/50	220-240/1ph/50	220-240/1ph/50	220-240/1ph/50-60
Electric power	kW	0.3	0.8	0.8	1.06
Rated current	А	1.5	3.5	3.5	4.6
Electric box protection		IP44	IP44	IP44	IP44
Tank capacity	I	36	65	65	105
Flue tube	Ømm	120	150	150	150
Flex tube	Øcm	31	34	34	41
Product size (I x w x h)	mm	1130 x 380 x 660	1235 x 575 x 1000	1350 x 575 x 1000	1600 x 700 x 1150
Box size (I x w x h)	mm	1200 x 400 x 530	1200 x 650 x 1000	1330 x 650 x 1000	1670 x 750 x 1180
Net/gross weight	kg	33/37	61/76	67/84	101/123
Pallet	pcs	8	1	1	1
Dual voltage		Available	No	Available	Available



#### INDIRECT OIL FIRED AIR HEATERS - HIGH PRESSURE BV 77-BV 110-BV 170-BV 290



HEATING

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#### **Optional accessories**



Analogue thermostat TH5 with cable 3m - 4150.109 10m - 4150.112



Adaptor ring BV 77 - Ø31cm - 4034.929 BV 110, BV 170 - Ø34cm -4034.890





Rain cover BV 77 - 4514.652 BV 110. BV 170 - 4514.651 BV 290 - **4514.650** 

- 2 x Ø31cm - **4034.898** 

BV 290 - 2 x Ø31cm - 4034.911

**Digital thermostat THD** 

with cable

5m - 4150.133

2-way outlet

BV 110, BV 170

10m - 4150.134

Stainless steel exhaust elbow 90° BV 77 - Ø120mm - 4013.261 BV 110 BV 170 BV 290 -Ø150mm - 4013.247

NYLON flex tubes with bag -1-way outlet

**Ouick connector** for flex pipes to connect external tank

**Fuel preheater** BV 77 - 4100.827

4033.049

BV 110, BV 170, BV 290 -

BV 110, BV 170, BV 290 4034.880

Air inlet kit f<mark>or recycling</mark> BV 110, BV 170 - 4100.826 BV 290 - 4100.825

Stainless steel c<mark>himney pot</mark> BV 77 - Ø120mm - 4013.262 BV 110, BV 170, BV 290 - Ø150mm - **401<mark>3.249</mark>** 

> Consumables packs BV 77 - 4519.002 BV 110 - 4519.003 BV 170 - 4519.004 BV 290 - 4519.005

Stainless steel exhaust pipe 1m BV 77 - Ø120mm - 4013.260 BV 110, BV 170, BV 290 Ø150mm - 4013.243



PVC flex tubes - 1-way outlet BV 77 - Ø31cm - 3m - 4515.572 BV 77 - Ø31cm - 7.6m - 4515.553 BV 110, BV 170 - Ø34cm - 7.6m

4515.558 BV 110, BV 170-Ø34cm - 3m-4515.570 BV 290 - Ø41cm - 3m - **4515.571** BV 290 - Ø41cm - 7.6m - 4031.401 PVC flex tubes - 2-way outlet BV 110, BV 170, BV 290 - Ø31cm - 7.6m - 4515.553

BV 110, BV 170, BV 290 - Ø31cm - 3m - **4515.572** 



BV 77 - Ø31cm - 7.6m - 4515.360 BV 110, BV 170 - Ø34cm - 7.6m -4515.367 BV 290 - Ø41cm - 7.6m - 4515.361 Flex tubes - 2-way outlet BV 110, BV 170, BV 290 - Ø31cm -7.6m - **4515.360** 

#### **Air recycling**

P		В	н	с		D
INLET FLEX TUBE	ØINLET FLEX TUBE	INLET KIT	HEATER	ADAPTOR RING	ØOUTLET FLEX TUBE	OUTLET FLEX TUBE
4031.406	31cm	4100.826	BV 110	4034.890	34cm	4515.558 or 4515.367
4031.406	31cm	4100.826	BV 170	4034.890	34cm	4515.558 or 4515.367
4031.402	41cm	4100.825	BV 290	4034.895	41cm	4031.401 or 4515.361

BV is short for Burner Vented. The figure indicates British Thermal Units (BTU) predominantly used in the US where Master was founded in 1954. A BV 290, for instance, generates the same heat as 290,000 matches.







# Indirect oil fired air heaters with 2 stage master burner $BV\;400$







- Clean hot air
- Very low noise (72 dB)
- Plug fan allows high air pressure 500 Pa
- 2-stage Master burner
- Air feed kit
- Rotomoulded tank
- Socket for remote thermostat
- High-efficiency heat exchanger
- Stainless steel combustion chamber
- Trolley included
- Snorkel for non-drip fuel tank



These heaters can burn: biofuel HVO 100, diesel or kerosene.

Use the optional accessories to deliver warm air in 6 different directions. You will need: 2-way outlet 4034.480 + 2x flex tube Ø31cm + Multibox 4034.816 + 6x flex tube Ø23cm

Specifications	Units	BV 400
	kW	110/80
Heating power	Btu/h	375,000/237,000
-	kcal/h	94,600/68,800
Fan type		Plug fan
Total air pressure	Ра	500
Ductability	m	50
Air flow	m³/h	6,200
Motor power fan	W/rpm	750/1,400
Flex tube	cm	2 tubes Ø31cm or 1 tube Ø41cm
Maximum air temperature	°C	95
Summer ventilation		Yes
Remote thermostat		Analogue or digital
Flue tube	mm	150
Electronic box protection		IP44
Fuel tank capacity		150
Fuel consumption	l/h	10.2 high mode/7.7 low mode
Rated current	A	6.8
Power supply	V/Hz	220-240/1ph/50
Product size $(I \times w \times h)$	mm	2086 x 717 x 1233
Box size (I x w x h)	mm	1670 x 710 x 1670
Net/gross weight	kg	200/220



# Indirect oil fired air heaters with 2 stage master burner $BV\;400$



S HEATING



Powerful input plug fan



80kW or 110kW heating power possible



Optional robust hook for uplift crane



Control panel with thermostat socket (analogue or digital)



The burner is protected by a robust box



BV 400 has 1 output as standard. Diameter 41cm

2 optional outputs possible. Diameter 31cm (option 4034.480)



Optional separate air feed case kit allows for connection of a flex tube for combustion air supply. Very useful when used in polluted rooms



Fuel preheater is optional, fuel filter is outside



Robust, rotomoulded fuel tank and large pneumatic wheels



When required, if the altitude changes, it is very easy to adjust the combustion

Optional accessories





# INDIRECT FUEL FIRED AIR HEATERS WITH SEPARATE RIELLO BURNER AIR-BUS BV 471-BV 691





- Strong and robust steel frame with metric bolts
- Powerful fan
- Air pressure 250 Pa (400 Pa for centrifugal version)
- Digital control of the combustion
- Unique 'cold start' button for very cold environments

DIESEL OIL PROPANE NATURAL BUTANE GAS **F** 

- Possible connection to 4, 2 or 1 flexible tubes
- Flue gas exhaust
- Separate Riello oil burner
- Summer/Winter switch for ventilation only
- Electronic flame control with photocell
- Fan-Limit thermostat with automatic reset
- Limit thermostat with manual reset
- Fuel preheater
- Two oil filters: oil pump filter and suction filter
- Quick connector to external tank (optional)
- High-efficiency heat exchanger made of stainless steel pipes
- Stainless steel combustion chamber
- Robust wheels included
- 4 robust crane hooks

The use of biofuel strongly reduces the  $CO_2$  impact compared to fossil fuels.



These heaters can burn: biofuel HVO 100, diesel or kerosene.

Specifications	Units	BV 471S/BV 471E	BV 6915	BV 471SR	BV 691TR	BV 691T
	kW	136	225	136	225	225
Heating power	Btu/h	464,000	768,000	464,000	768,000	768,000
	kcal/h	116,900	193,500	116,900	19 <mark>3,500</mark>	193,500
Air flow	m³/h	<mark>8</mark> ,500	12,800	8500	12,80 <mark>0</mark>	12,800
Fan type		Axial	Axial	Centrifugal	Centrifugal	Axial
Air pressure	Pa	250	250	400	400	250
Thermostat control		Analogue or digital	Analogue or digital	Analogue or digital	Analogue or digital	Analogue or digital
Fuel consumption	l/h	12.93	21.44	12.93	21.44	21.44
Power supply	V/Hz	220-240/1ph/50	220-240/1ph/50	220-240/1ph/50	380-400/3ph/50	380-400/3ph/50
Electric power	kW	1.5	2.8	2.8	2.8	2.8
Rated current	А	6.9	12.6	16	7.6	6.5
Electronic box protection		IP55	IP55	IP55	IP55	IP55
Flue tube	Ømm	200	200	200	200	200
Air outlet diameter	cm	4 x 27	4 x 32	4 x 27	4 x 32	4 x 32
All Outlet diameter	CIII	1 x 60	1 x 70	1 x 60	1 x 70	1 x 70
Product size (I x w x h)	mm	1790 x 880 x 1360	2200 x 985 x 1620	2200 x 870 x 1360	2680 x 990 x 1550	2200 x 985 x 1620
Box size (I x w x h)	mm	1730 x 755 x 1325	2150 x 840 x 1560	2150 x 760 x 1380	2620 x 840 x 1530	2150 x 840 x 1560
Net/gross weight	kg	270/300	380/410	300/330	400/430	380/410



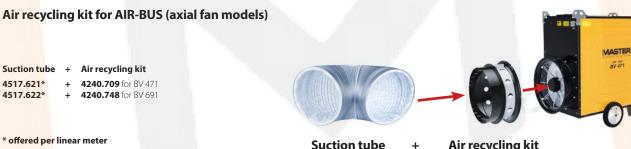
INDIRECT FUEL FIRED AIR HEATERS WITH SEPARATE RIELLO BURNER AIR-BUS BV 471-BV 691





High air pressure version with centrifugal fan available on request BV 471SR and BV 691TR - 400 Pa





Suction tube

Air recycling kit



1, 2 and 4 outlets are possible.



The combustion is digitally controlled. The digital panel allows for very easy and precise set up of temperature sensors.



Very powerful and quiet ERP fan.



Box cover: IP55, additional burner and control panel protection against rain, mud and mechanical factors.



Inside the box: Riello burner, digital control panel



Optional robust forklift slots.

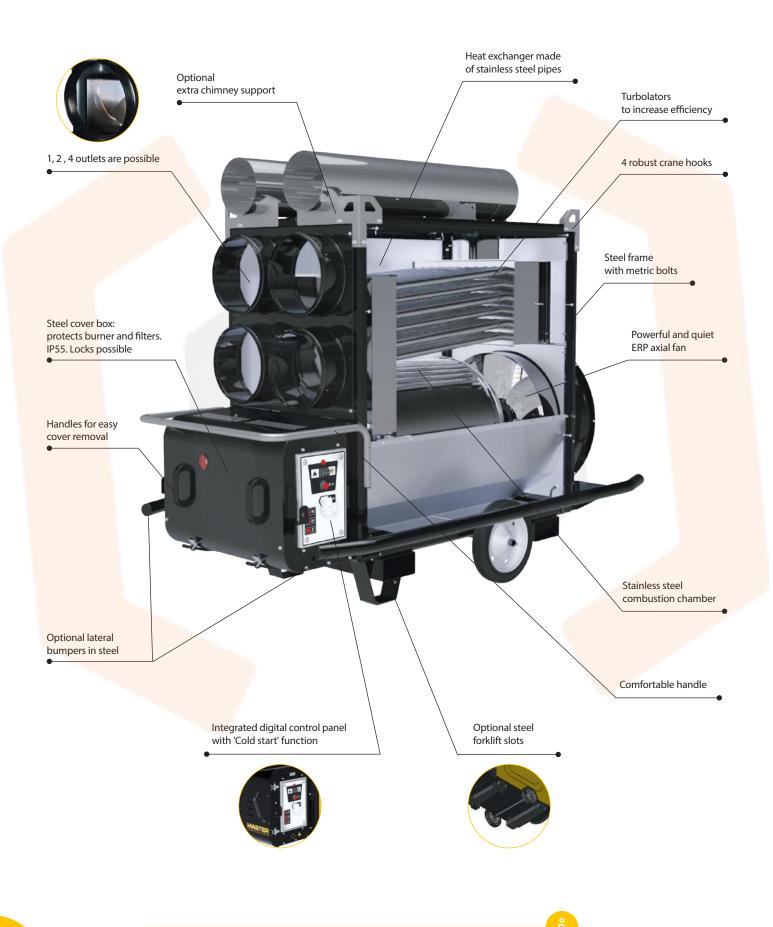


Easy connection to an external fuel tank.



INDIRECT FUEL FIRED AIR HEATERS WITH SEPARATE RIELLO BURNER AIR-BUS BV 471-BV 691







# Remote monitoring and control for air-bus heaters $\mathsf{INFOAIR}$

**()** ()

The AirBus BV 471E heaters are compatible with our InfoAir remote monitoring control. InfoAir is a cloud-based solution that makes it possible to remotely communicate with the heater and to check the heater status from a distance on smart phones, tablets and computers. Not only does that reduce costs, it also means reduced risk of inoperative heaters because of undetected stoppages.

InfoAir offers remote access to the following data in real time:

- Heater location via Google Maps
- Reports on running dates and times
- Burner status and errors
- Fuel level (accessory FUEL LEVEL SENSOR)
- Room temperature (accessory BT SENSOR)
- Room humidity (accessory BT SENSOR)

In addition, InfoAir allows to remotely lock and unlock the heater.





# Image: state of the state of the



INDIRECT FUEL FIRED AIR HEATERS WITH SEPARATE RIELLO BURNER



#### **Optional accessories**





**Dust cover** BV 471S - 4241.160 BV 691S - 4241.161



**Air recycling kit** (axial fan models) BV 471 - **4240.709** BV 691 - **4240.748** 

ng kit models) 240.709 240.748 Suction tube\* BV 471 - 4517.621 BV 691 - 4517.622 \* offered per linear meter



# EXTERNAL OIL TANKS FOR DIESEL HEATERS

S HEATING











Remote thermostat THK with probe 4150.137

#### **Optional acc**essories



Extension cord for EKO 9 4515.331 - 16A, 5m 4515.332 - 16A, 10m



- Compact and lightweight
- Connection to an external digital remote thermostat THK, specific for this application, included in the package
- Overheat thermostat
- Motor with thermal protection and intervention
- The Master EKO is placed inside the room and recirculates the air, gradually increasing the temperature
- Recommended for bug pest control in: hotels, hostels, hospitals, restaurants, bakeries, commercial kitchens, train carriages, airplanes, prisons, army barracks, containers
- EKO heaters are able to maintain the temperature above 45°C. This is required to carry out total pest eradication
- The high air flow allows a fast increase and an even temperature distribution in the room
- EKO works on the fact that bugs, larvae and eggs die of dehydration when kept at a temperature above 45°C degrees for a few hours

An effective disinfection requires high temperatures. But to avoid thermal shock to the room and the objects in it, the temperature needs to be increased smoothly. Master's purpose-built EKO heaters do just that.

Specifications	Units	EKO 3	EKO 9
	kW	2.8	9
Heating power	Btu/h	11,260	30,709
	kcal/h	2,866	7,740
Air flow	m³/h	800	1,400
Power supply	V/Hz	230/1ph/50	400/3ph/50
Rated current	А	12.4	13.8
Remote thermostat		Digital	Digital
Product size (I x w x h)	mm	455 x 440 x 600	550 x 606 x 921
Box size (I x w x h)	mm	500 x 400 x 655	602 x 646 x 858
Net/gross weight	kg	19/24	35/42
Pallet	pcs	12	4



#### HIGH TEMPERATURE ELECTRIC HEATERS FOR: PROCESS HEATING, THERMAL DISINFECTION AND PEST CONTROL HEYLO DE 20 SH (EKO 18)







#### ELECTRIC FAN AIR HEATERS B 2PTC-B 3PTC-B 2-B 3-B 5-B 9-B 15-B 22



B 2PTC B 3PTC	
B 2 B 3	<ul> <li>Automatic reset</li> <li>Built-in room thermostat</li> <li>No oxygen consumption</li> <li>No fumes, no odours, no humidity</li> <li>Summer/Winter switch for ventilation only</li> <li>Low noise</li> <li>Motor with thermal protection</li> <li>Overheat thermostat</li> <li>Adjustable heat</li> </ul>
B 5 B 9 B 15 B 22	Deptional accessories <b>Extension cord</b> B5, B9 - 16A, 5m - 4515.331           B5, B9 - 16A, 10m - 4515.332           B15, B2 2 - 32A, 5m - 4515.333           B15, B2 2 - 32A, 10m - 4515.334

Specifications	Units	B 2PTC	В ЗРТС	B 2	B 3	B 5	B 9	B 15	B 22
	kW	1/2	1.5/3	1/2	1.65/3.3	2.5/5	4.5/9	7.5/15	11/22
Heating power	Btu/h	3,400-6,800	3,400-10,200	3,400-6,800	5,630-11,260	8,530-17,000	15,350- <mark>30,700</mark>	25,600-51,200	37,530-75,100
	kcal/h	860-1,720	860-2,580	860-1,720	1,430-2,860	2,150-4,300	3,870-7, <mark>740</mark>	6,450-12,900	<mark>9,4</mark> 60-18,900
Air flow	m³/h	97	258	184	288	510	800	1,700	2,400
Power supply	V/Hz	230/1ph/50	230/1ph/50	230/1ph/50-60	230/1ph/50-60	400/3ph/50	400/3ph/50	400/3ph/50	400/3ph/50-60
Plug (male) from heater side		16A/3P	16A/3P	16A/3P	16A/3P	16A/5P	16A/5P	32A/5P	32A/5P
Rated current	А	8.7	13	8.7	14.5	7.2	13	22	32
Switch pos. 1		1 kW	Off	Off	Off	Off	Off	Off	Off
Switch pos. 2		2 kW	1.5 kW	Fan	Fan	Fan	Fan	Fan	Fan
Switch pos. 3/4	kW	-	3	1.0/2.0	1.65/3.3	2.5/5.0	4.5/9.0	7.5/15	11.0/22.0
Thermostat control		Included	Included	Included	Included	Included	Included	Included	Included
Temperature range	°C	0-40	0-40	5-35	5-35	5-35	5-35	5-35	5-35
Protection		IP21	IP21	IP24	IP24	IP24	IP24	IP24	IP24
Product size (l x w x h)	mm	200 x 200 x 200	244 x 240 x 250	220 x 200 x 330	260 x 260 x 410	310 x 360 x 380	340 x 420 x 440	350 x 470 x 490	350 x 540 x 590
Box size (I x w x h)	mm	200 × 200 × 200	244 x 240 x 250	235 x 210 x 340	280 x 270 x 440	380 x 330 x 440	355 x 450 x 490	370 x 480 x 530	380 x 550 x 630
Net/gross weight	kg	1.9/2.1	3.4/3.7	3.7/4.2	5.1/5.7	6.4/6.8	9.3/10.8	15/15.9	20/22.8
Pallet	pcs	192	160	75	48	24	20	12	12



# ELECTRIC FAN AIR HEATERS – WALL-MOUNTED TR 3C-TR 9C





TR 3 TR 9 DIGITAL THERMOSTAT INCLUDED



- Wall mounted
- Adjustable heat
- By means of the digital remote chrono-thermostat you can set the desired temperature and , duration and choose between full power, medium power or ventilation only
- Built-in overheat thermostat
- Low noise
- No oxygen consumption
- No fumes, no odours, no humidity
- Remote control
- Easy to install
- The remote control box is pre-wired and includes thermostat, setting and wall bracket
- The wall bracket makes it possible to tilt the TR 45°
- Fast heating for shops, halls, showrooms, meeting rooms, bungalows, offices, workshops, garages, reception halls, big tents, cellars and more

#### Included in the box



Digital room chrono-thermostat with 2m cable

Specifications	Units	TR 3C	TR 9C
Heating power	kW	3.3	9.0
Power supply	V/Hz	230/1ph/50	380/3ph/50
Power control	kW	0/1.65/3.3	0/4.5/9.0
Voltage at maximum power	А	13.5	13.5
Protection		IPX4	IPX4
Min. mounting height	m	1.8	1.8
Ventilation function		Yes	Yes
Room thermostat		Yes	Yes
Adjustable heating power		Yes	Yes
Overheat protection		Yes	Yes
Product size (I x w x h)	mm	279 x 251 x 340	335 x 280 x 385
Box size (l x w x h)	mm	390 x 320 x 430	410 x 380 x 460
Weight net/gross	kg	5.6/8.6	8.5/11.2
Pallet	pcs	30	24



#### ELECTRIC FAN AIR HEATERS - DUCTABLE B 18-B 30-RS 40





Powerful Master heaters are often used to test air-conditioners.

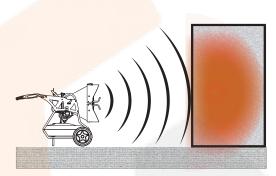


# INFRARED HEATERS

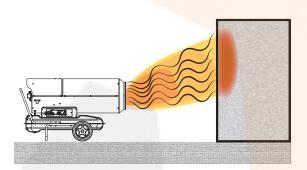


Similar to the sun, short-wave infrared radiation heats the objects without heating the air. Once objects (or walls) are penetrated with heat, they can also reradiate and heat other objects. Infrared radiation heats through fog or wind. Infrared radiation travels straight, unlike hot air which rises. Infrared heaters are an excellent solution for:

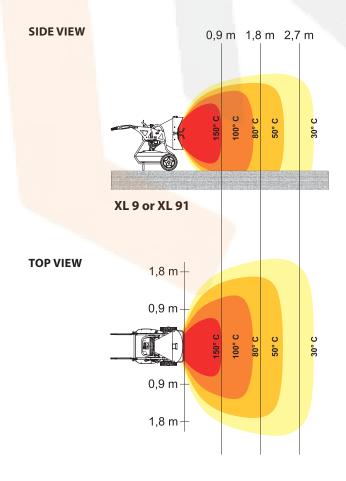
- Heating objects, bodies or walls indoors and outdoors.
- Drying plaster walls. Infrared heat penetrates the wall and evaporates the humidity of the wall from inside. Unlike an air flow heater which creates a dry surface which traps humidity in the wall.
- Heating objects or limited indoor spaces. Unlike other methods where the hot air is quickly dispersed in the room.
- Saving energy, because less energy is required for achieving the same heating effect.

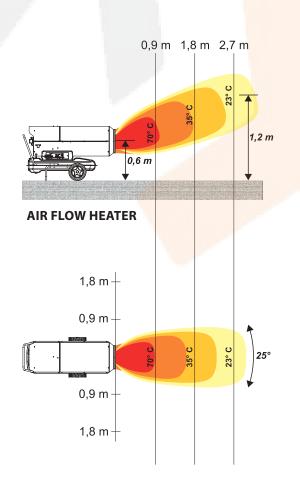


INFRARED HEATERS HEAT OBJECTS



AIR FLOW HEATERS HEAT AIR (AND OBJECTS)









Ventilation of the room is necessary to prevent a deficiency of oxygen.





### INFRARED OIL FIRED HEATERS WITH MASTER BURNER XL 61



Ventilation of the room is necessary to prevent a deficiency of oxygen.





1.5m

20°C

## INFRARED OIL FIRED HEATERS WITH SEPARATE MASTER BURNER XL 9SR-XL 91



Ventilation of the room is necessary to prevent a deficiency of oxygen.





## INFRARED ELECTRIC HEATERS TS 3A-HALL 1500-HALL 3000



🗐 HEATING

MASTER	10	TS 3A LONG WAVE			
	, ⊦ 7.	SHORT WAVE	<ul> <li>Infi</li> <li>No</li> <li>Ins</li> <li>No</li> <li>No</li> <li>100</li> <li>Life</li> </ul>	noise rared heating air flow tant heat oxygen consumption fumes, no dust, no odours, n 0% efficiency e of the lamps: 5,000 hours n-blinding golden lamps	
	¢ <sup>+</sup>	IALL 3000 SHORT WAVE	Optional	Short wave heats sun and long wav radiator. accessories	the body like the e heats the air like a
TS 3 HALL 1500	0.5m         1m           70°C         45°C           70°C         45°C           85°C         50°C	35℃ 35℃	<b>2m</b> 30°C 28°C 30°C	Stand for HALL 1500 4012.321	
Specifications		Units	TS 3A	HALL 1500	HALL 3000
Heating power Infrared radiation Power supply Rated current Switch on/off Insulating class Lamp Lamp life Approximate area		kW Btu/h kcal/h V/Hz A h m²	0.8-1.6-2.4 2,700-5,500-8,200 690-1,380-2,070 Long wave 220-240/1ph/50 10.5 Yes 1 Ceramic infrared No limits 8 HØ7	1.5 5,100 1,290 Short wave 220-240/1ph/50 6.5 Yes 1 Gold 5000 6 HØ7	1.5/3.0 5,100-10,200 1,290-2,580 Short wave 220-240/1ph/50 13.0 Yes 1 Gold 5000 8 HØ7



\* with stand

### DIRECT GAS FIRED AIR HEATERS – MECHANIC BLP 17M-BLP 33M-BLP 53M-BLP 73M



Ventilation of the room is necessary to prevent a deficiency of oxygen.



The BLP 17 is provided with a heat and consumption knob. For other models, adjustment is possible using the gas regulator.

- Manual ignition
- Electrovalve
- Safety gas valve with thermocouple
- Regulator includes safety valve which stops the gas flow in the case of cracks in the gas tube
- Regulator and gas hose included
- Motor with thermal protection
- Overheat thermostat
- Adjustable heat
- Easy maintenance

#### **Optional a**ccessories



Multiple bottles coupling set DE/AT/DK/NL/PL: Gas hose - 4515.901 Gas regulator - 4515.902

ES/HR/SI/CZ/HU/FR/CH/BE/SK/YU/BA/ RO/BG/LT/LV/EE/BA/RU: Gas hose - 4515.914 Gas regulator - 4515.912



Orientable frame for BLP 33M-53M-73M -4103.150



Specifications	Units	BLP 17M	BLP 33M	BLP 53M	BLP 73M
	kW	10-16	18-33	36-53	49-73
Heating power	Btu/h	34,200-54,800	61,500-112,800	123,000-18 <mark>1,000</mark>	167,100-249,300
	kcal/h	8,600-13,800	15,500-28,400	31,000-45,60 <mark>0</mark>	42,100-62,800
Pressure	bar	0.7	0.75-1.5	0.75-1.5	0.75-1.5
Ignition		Manual	Manual	Manual	Manual
Thermostat control		No	No	No	No
Air flow	m³/h	300	1,000	1,450	2,300
Fuel consumption	kg/h	1.16	2.4	3.78	5.02
Power supply	V/Hz	220-240/1ph/50	220-240/1ph/50	220-240/1ph/50	220-240/1ph/50
Electric power	kW	0.053	0.06	0.11	0.218
Rated current	А	0.23	0.26	0.48	0.95
Product size (I x w x h)	mm	471 x 188 x 293	552 x 220 x 342	605 x 276 x 444	685 x 276 x 444
Box size (l x w x h)	mm	550 x 230 x 300	600 x 250 x 360	680 x 300 x 510	760 x 300 x 510
Net/gross weight	kg	4.5/5.5	7.5/9	13/15	15/17
Pallet	pcs	49	36	16	16
Dual voltage		No	Available	Available	Available



### DIRECT GAS FIRED AIR HEATERS - ELECTRONIC BLP 33-BLP 53-BLP 73-BLP 103ET



HEATING

555

Ventilation of the room is necessary to prevent a deficiency of oxygen.





A digital thermostat is provided to protect the environment and to save money.

## FIXED DIRECT GAS FIRED AIR HEATERS





## FIXED INDIRECT OIL FIRED AIR HEATERS SOVELOR F 30-60-80



 HEATING





- Large built-in oil tank
- Integrated burner with electronic flame control and photocell cut-off
- Fan limit thermostat with automatic reset
- Summer/winter switch for ventilation only
- Centrifugal fan
- Stainless steel combustion chamber
- High efficiency dual-circuit heat exchanger
- Wide inspection doors for easy cleaning
- Built-in thermostat



Control panel



Heat exchanger

Specifications	Units	F 30	F 60	F 80
Heating power	kW	27.55	59.63	79.88
Performance	%	94.13	93.58	94.08
Fuel consumption	kg/h	2.18	4.71	6.32
Air flow	m³/h	2,700	6,000	7,800
Air pressure	Pa	150	150	150
Power supply	V/Hz	230/1ph/50	230/1ph/50	230/1ph/50
Electric power	W	690	1,360	1,800
Tank capacity	L	80	110	110
Air flow temperature increase (∆T)	°C	31	37,5	31
Flue tube diameter	mm	153	153	153
Product size (I x w x h)	mm	1010 x 530 x 1745	1045 x 600 x 1920	1400 x 640 x 2090
Net weight	kg	161	212	291



### PORTABLE WATER HEATER HEYLO EW 18-E





EW 18-E



3 different sockets on board: - 230V/1ph/16A/3 kW - 400V/3ph/16A/9 kW - 400V/3ph/32A/18 kW The heater detects the connection automatically and regulates the power.

Digital control panel



- Portable electric water heater heating up to 18kW with individually adjustable heating programs
- Compact and quick to install
- Ready for operation thanks to a direct connection to the building's pipeline network
- Service-friendly thanks to direct access to the heating elements
- Heating element with three high-quality steel electric rods
- Data logger function
- Expansion tank
- Digital control
- Accepting different electric plugs
- Large wheels for easy transport
- Automatic venting
- Recommended for: emergency in case of heating system failure, frost protection, functional heating in case of testing new boiler systems, screed drying

#### **Optional accessories**



Power cords, 10m 230V-16A - 1200092 400V-16A - 4515.332 400V-32A - 4515.334 9

Pipes, 3m (set of 2: flow and return) -1200090

Tube for filling, 5m - 1200091





## HOW TO CHOOSE YOUR HEATER

SUGGESTED HEATED AREA



SUGGESTED HEATED VOLUME

ΔT 30°C

	<b>X</b>		
	Oil	Electric	
kW			m²
1.5 kW	1	HALL 1500	4
2.4 kW	-	TS 3A	6
3.3 kW	-	HALL 3000	8
20 kW	XL 61	-	16
43 kW	XL 91	-	25

INFRARED HEATING

This chart will help you choose the best heater for your needs. The selection can be made in two ways: you can either refer to the power required (kW column) and choose the relevant heaters, or refer to the room dimension (m<sup>3</sup> column) and choose the correct heater according to the level of insulation.

This calculation is intended for a temperature increase of 30°C for lower or higher increases, the result will change in proportion. Example: for a temperature increase of 10°C, only a third of the power indicated in the chart is required.

	Well insulated buildings (houses and offices)
K=1.5	Moderately insulated buildings (garages)
────────────────────────────────────	Poorly insulated buildings (old houses and cellars)
	Not insulated buildings (wood or corrugated metal buildings, greenhouses)

For a more accurate calculation, you can refer to the following formula:

#### $V \ge \Delta T \ge K/860 = kW$

V	is the volume to be heated in m <sup>3</sup>
ΔΤ	is the difference between the existing and desired temperature in $^\circ\!\mathrm{C}$
К	is the dispersion coefficient

```
K is the dispersion coefficier (from 0.5 to 3.5)
```

```
1 kW = 860 kcal/h
```

```
1 kcal/h = 3.97 Btu/h
```

```
1 kW = 3412 Btu/h
```

1 Btu/h = 0.252 kcal/h

				<b>A</b>				
	Electric	Gas	Direct Oil	Indirect Oil		õ		
kW					m <sup>3</sup>	m³	m³	m³
2 kW	B 2	-	-	-	82	38	23	16
3.3 kW	B 3 TR 3	-	-	-	135	63	38	27
5 kW	B 5	-	-	-	205	96	57	41
9 kW	B 9 TR 9	-	-	-	369	172	103	74
10 kW	-	-	B 35	-	410	191	115	82
15 kW	B 15	-	/ -	-	614	287	172	123
16 kW	-	BLP 17	-	-	655	306	183	131
18 kW	B 18	-	- /	-	737	344	206	147
20 kW	-	-	B 70	BV 77	819	382	229	164
22 kW	B 22	-	-	-	901	420	252	180
29 kW	-		B 100	F 30	1188	554	333	238
30 kW	B 30	-	-	-	1229	573	344	246
33 kW	-	BLP 33	-	BV 110	1351	631	378	270
40 kW	RS 40	-	-	-	2393	764	458	327
44 kW	-	-	B 150	-	1802	841	505	360
47 kW	-	-	-	BV 170	1925	898	539	385
48 kW	-	-	B 180	- (	1966	917	550	393
53 kW	-	BLP 53	-	F 60	2170	1013	608	434
65 kW	-	-	B 230	-	2662	1242	745	532
73 kW	-	BLP 73	-	F 80	2990	1395	837	598
81 kW	-	-	_	BV 290	3317	1548	929	663
90 kW	-	-	B 300	-	5160	1720	1032	737
103 kW	-	BLP 103	-	-	4218	1968	1181	844
111 kW	-	-	B 360	BV 400	4546	2121	1273	909
134 kW	-	-	_	BV 471	5488	2561	1537	1098
220 kW	-	-	-	BV 691	9010	4204	2523	1802

**AIR FLOW HEATING** 



## DRYING

Commercial dehumidifiers help organisations and other firms regulate their climate and keep humidity levels within comfortable parameters all year round.

Our broad range of efficient and sturdy condensation and desiccant dehumidifiers enables us to offer impartial advice on finding the right drying solution for a variety of commercial and industrial applications. Offering complete humidity control, our solutions are either portable or floor standing.

MASTER

### WHY CHOOSE MASTER DEHUMIDIFIERS?



#### SAVE MONEY

The dehumidification process is much more efficient and cheaper than traditional methods, where you need to heat and ventilate the room.



#### **CHOOSE THE BEST SOLUTION**

The Master dehumidifier product range is designed to cater for many different applications such as industry, construction and also office or residential.



#### USE THE SAME DEHUMIDIFIER IN DIFFERENT PLACES

Master dehumidifiers are portable.



#### **REDUCE OPERATING COSTS**

Master dehumidifiers are energy saving.



#### **A HEALTHY ENVIRONMENT**

Master dehumidifiers prevent mould and bacteria development.



#### PROTECT THE ENVIRONMENT

Master dehumidifiers use eco-friendly refrigerants. The use of Simplify technology allows a consistent reduction of CO₂ footprint.



#### **SAVE TIME** Master dehumidifiers speed up renovation and construction work.



#### **PROTECT YOUR PROPERTY**

Master dehumidifiers prevent damage caused by moisture in buildings and keep goods that are stored inside dry.



### REDUCE INVESTMENT COSTS

You can choose the capacity you need.



#### **3 YEAR WARRANTY**

Master offers a 3-year warranty on all products. Who else can say that? Read the warranty terms online.



### **SOLUTIONS FOR:**

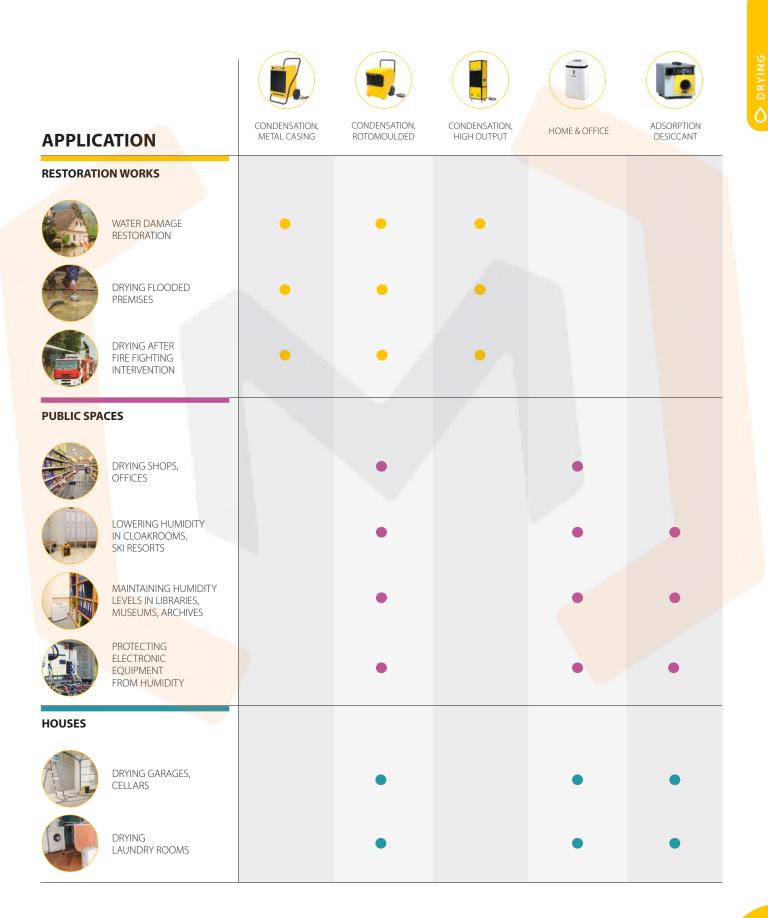
CONSTRUCTION, PRODUCTION AND LOGISTICS, AGRICULTURE





### **SOLUTIONS FOR:**

RESTORATION WORKS, PUBLIC SPACES, HOUSES





## professional condensation dehumidifiers, rotomoulded DHP 20





pcs

Pallet Dual voltage



18

No





kg

pcs

47/52

4

Available

Net/gross weight

Dual voltage

Pallet

### PROFESSIONAL CONDENSATION DEHUMIDIFIERS, ROTOMOULDED DHP 65







- Easy to open for cleaning
- Can be cleaned with water jet
- Possibility of having on-board water pump and onboard water tank at the same time
- On-board humidistat
- Heavy-duty, rotomoulded casing
- High efficiency
- Hour counter
- Large water tank with automatic shut-off when full
- Possibility of continuous operation (24 h/day)

#### **Optional accessories**

Water pump Forcing height 4m 4512.441

Specifications	Units	DHP 65
Capacity (30°C/80% RH)	l/24h	56
Capacity (20°C/60% RH)	l/24h	22
For rooms of approx.	m <sup>3</sup>	840
For restoration after flooding	m <sup>3</sup>	336
Refrigerant		R1234YF
Air flow	m³/h	500
Operating temperature range	°C	3-32/3-45
Operating humidity range	%	40-98/40-70
Power consumption	W	860
Power supply	V/Hz	220-240/1ph/50
Sound level	dB(A)	53
Compressor		Rotary
Tank capacity	1	10.5
Product size (l x w x h)	mm	570 x 530 x 700
Box size (I x w x h)	mm	730 x 580 x 840
Net/gross weight	kg	45/50
Pallet	pcs	4
Dual voltage		Available



## professional condensation dehumidifiers DH 26-DH 44-DH 62-DH 92







## professional condensation dehumidifiers DH 732-DH 721



Specifications	Units	DH 721	DH 732
Capacity (30°C/80% RH)	l/24h	20	29
Capacity (20°C/60% RH)	l/24h	7	13
For rooms of approx.	m <sup>3</sup>	390	450
For restoration after flood	m <sup>3</sup>	156	180
Refrigerant		R290	R290
Air flow	m³/h	200	200
Operating temperature range	°C	5-35	5-35
Operating humidity range	%	35-90	35-95
Power consumption	W	490	465/339
Power supply	V/Hz	220-240/1ph/50	220-240/1ph/50
Sound level	dB(A)	42	42
Compressor		Piston	Rotary
Tank capacity	I	4.7	6.5
Product size (l x w x h)	mm	335 x 305 x 580	358 x 338 x 550
Box size (I x w x h)	mm	380 x 350 x 640	402 x 387 x 592
Net/gross weight	kg	19/21	19.5/21
Pallet	pcs	18	18



## professional condensation dehumidifiers DH 752-DH 792

O DRYING



#### **Optional ac**cessories



Water pump for DH 752 and DH 792 Max. forcing height - 4m

4512.442

Condensation dehumidifiers condense the water from the air using a cold surface.

Specifications	Units	DH 752	DH 792
Capacity (30°C/80% RH)	l/24h	48	100
Capacity (20°C/60% RH)	l/24h	21	44.6
For rooms of approx.	m <sup>3</sup>	701	1500
For restoration after flood	m³	280	600
Refrigerant		R290	R454C
Air flow	m³/h	350	1,000
Operating temperature range	°C	5-35	5-32
Operating humidity range	%	20-90	35-90
Power consumption	W	700/485	1,840
Power supply	V/Hz	220-240/1ph/50	220-240/1ph/50
Sound level	dB(A)	52	69
Compressor		Rotary	Rotary
Tank capacity		5.7	15
Product size (I x w x h)	mm	580 x 422 x 820	620 x 540 x 1095
Box size (I x w x h)	mm	610 x 405 x 660	730 x 526 x 1150
Net/gross weight	kg	30/36	64/70
Pallet	pcs	12	2



## professional condensation dehumidifiers $DH \ 7160$





Folding handles

Air filter



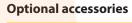
CE

- Large air flow for fast and effective dehumidification
- Robust metal frame and housing
- Folding handles and wheels
- Wheel foot brakes
- Powerful and quiet centrifugal fan
- Continuous removal of condensed water (no tank)
- Big air filter easy to access
- Three phase compressor secured by phase protection
- Automatic defrosting

#### Electronic control panel:

- Can be set for continuous operation or controlled by built-in electronic humidistat
- Memory settings possible

Master dehumidifiers can be used to dry meat.





#### Extension cord DH 7160 - 16A, 5m - **4515.331**

DH 7160 - 16A, 10m - **4515.332** 

Specifications	Units	DH 7160
Capacity (30°C/80% RH)	l/24h	166
Capacity (20°C/60% RH)	l/24h	57.6
For rooms of approx.	m <sup>3</sup>	2490
For restoration after flood	m <sup>3</sup>	996
Air flow	m³/h	1,700
Operating temperature range	°C	5-32
Operating humidity range	%	30-90
Refrigerant		R407C
Power consumption	W	2820
Power supply	V/Hz	380-400/3ph/50
Sound level	dB(A)	70
Compressor		Rotary
Product size (I x w x h)	mm	582 x 410 x 1624
Box size (I x w x h)	mm	640 x 465 x 1700
Net/gross weight	kg	102/110
Pallet	pcs	1



## condensation dehumidifiers DH 720

O DRYING



#### ELECTRONIC CONTROL PANEL DH 720

HUMIDITY SETTING BUTTON	HUMIDITY/TEMPERATURE DISPLAY	_
		TEMPERATURE BUTTON
		TIMER
	SPEED/VENTILATION BUTTON	



- Attractive design
- Compact plastic casing
- Light and easy to transport
- Quiet operation
- Simple controls
- Built-in hygrostat
- Tank full indicator
- Electronic panel control

Specifications	Units	DH 720
Capacity (30°C/80% RH)	l/24h	20
Capacity (20°C/60% RH)	l/24h	6.7
For rooms of approx.	m <sup>3</sup>	50
Refrigerant		R290
Air flow	m³/h	150
Operating temperature range	°C	5-32
Operating humidity range	%	35-95
Power consumption	W	390
Power supply	V/Hz	220-240/1ph/50
Sound level	dB(A)	48
Compressor		Rotary
Tank capacity	I	5
Product size (I x w x h)	mm	410 x 210 x 550
Box size (I x w x h)	mm	460 x 260 x 580
Net/gross weight	kg	11/12
Pallet	pcs	27



## condensation dehumidifier and air-conditioner ACD 137





mm

mm

mm

mm

kg



2 x 135

300

790 x 620 x 1326

580 x 700 x 1500

98

Cold air outlet (2-way, standard)

Product size (I x w x h) with handle

Cold air outlet (1-way)

Box size  $(I \times w \times h)$ 

Weight

### ADSORPTION DEHUMIDIFIERS AERIAL ASE 200-300-400





20

pcs

16



Pallet

8

## HUMIDITY METERS





CE

- For fast, non-destructive, humidity measurement of tiles, organic building materials such as wood and inorganic building materials (lime, cement, stone)
- The capacitive high-frequency technology permits humidity measurement in a measuring depth of 20 to 40mm
- LCD triple display with background lighting
- Automatic calibration (in dry air) when the measuring unit is switched on
- Low-battery indicator and automatic shutdown
- Robust plastic casing suitable for construction sites



Recommended for water damage restoration, building construction, building drying and more.

Specifications	Units	HFM 200
Measurement type		Building construction humidity
Measuring range - material humidity:		
Capacitive measurement (HF sensor)		0-100
Measuring depth (HF sensor)	mm	20-40
Display	-	LCD
Product size	mm	235 x 60 x 28
Weight	kg	0.218



## HOW TO CHOOSE YOUR DEHUMIDIFIER



Dehumidifiers can be used in a wide variety of applications, but finding the right type and size is crucial. The below guidelines and calculator tools will help you do just that.

APPLICATION		THE REQUIRED CAPACITY OF THE DEHUMIDIFIER (1/24h) IS EQUAL TO:					
	BASEMENT	The volume of the room divided by 15 in standard conditions					
	RESTORATION AFTER FLOODING	The volume of the room divided by 6 in standard conditions					
	WAREHOUSE WITH FOOD: CHEESE, FRUIT	The volume of the room divided by 10 plus the loss of water from the food					
	SWIMMING POOL OR JACUZZI	The volume of the room divided by 10 plus 0.4 litres of water per $m^2$ of the swimming pool per day					
	MULTIPLE OCCUPANCY ROOM	The volume of the room divided by 15 plus 4.4 litres of water per person per 24h					
	ROOM WITH LARGE ANIMALS	The volume of the room divided by 15 plus 6 litres of water per large animal per 24h					



#### Example **BASEMENT**

Volume of the room V = 650m<sup>3</sup> Recommended dehumidifier's capacity: 650:15 = 41 l/24h You can choose: DH 752 or DH 44



#### Example **RESTORATION AFTER FLOODING**

Volume of the room V = 150m<sup>3</sup> Recommended dehumidifier's capacity: 150:6 = 25 l/24h You can choose: DH 732 or DH 26

#### Example MULTIPLE OCCUPANCY ROOM

#### Volume of the room V = 600m<sup>3</sup> People = 25

Recommended dehumidifier's **capacity** with closed windows: 600:15 + 4.4\*25 = **150 l/24h** You can choose: 2 units of DH 92, 2 units of DH 792 or 1 unit DH 7160 By ensuring suitable ventilation with the outside, you can reduce the number of dehumidifiers requiredte

#### A list of limit RH values

				65%	70%
60 <u> </u>	50%	55%	60%		
Dustmites start to propagate drastically. Corrosion occurs, especially in aggressive atmospheres	Hygroscopic materials absorb water and begin deteriorating (wood, paper, textiles, foodstuffs, etc.)	Paper starts to thicken	Corrosion becomes more progressive	People start to feel uncomfortable at warm temperatures	It becomes increasingly difficult for people to control their sweating at hot temperatures. Dry rot, mould and fungus start growing





# REMOTE CLIMATE CONTROL



Simplify is a cloud-based climate management solution designed to remotely control, monitor and analyse the climate in buildings, construction and restoration projects.

Effectively acting as a real business management tool, the solution will deliver the fully transparent data feedback you need to optimise your climate control processes. This makes it the ideal tool for damage control and restoration companies, insurance companies, construction businesses, pest management companies and many more.

### WHAT DOES SIMPLIFY CONSIST OF



#### Simplify App

The Simplify App is used to program the Simplify solution on-site within only two minutes. Available for iOS and Android.



#### Simplify Dashboard

The dashboard presents all of the Simplify data collected from the job site to the user. Data is presented in both a chart and tabular format showing temperature, relative humidity, vapor pressure, dewpoint, water content, power and energy consumption as well as indoor air quality from the Simplify Sensor Probes.

#### Simplify Control Unit

The Simplify Control Unit is the basic part of the Simplify solution connecting to GSM whenever available and communicating and controlling the network of sensors and equipment on-site programmed to it. It transmits data e.g. power consumption and alarms from sensors to the Simplify Dashboard in the reporting intervalls set.



#### Simplify Sensor Box

The Simplify Sensor Box, powered by a regular 9V lithium battery, is used to transmit data from the connected Simplify Sensor Probe, back to the Simplify Control Unit. It can be controlled from the Simplify Dashboard, adjusting the data frequency to desired levels.



#### Simplify Sensor Probe - Relative Humidity/Temperature

The probe is a humidity and temperature sensor with a unique precision of +/-2.0 % in the range from 0-100% RH and +/-0.2°C deviation on the temperature measurements. The probe comes with different lengths of cable – 24cm, 300cm, and 2000cm



#### Simplify Sensor Probe - Resistive

The probe is a resistive sensor measuring the moisture content in materials by measuring the resistivity i.e. between two pins using a range from 10kOhm-1GOhm translated in the dashboard to a moisture equivalent scale.



#### Simplify Sensor Probe - Indoor Air Quality

The probe is an indoor air quality (IAQ) sensor measuring a range of organic, volatile components in air (TVOC) and indoor air quality according to the Umwelt Bundesamt (German Federal Environmental Agency). scale from 1-5. The probe also measures estimated carbon dioxide (eCO<sub>2</sub>).

#### Simplify Relay Box

The Simplify Relay Box with three independently switchable 230V AC outlets and on-board MID approved kWh meter measures the total power consumption (kW and kWh) of all connected devices. The 230V AC outlets can be individually on/off controlled from the Simplify Dashboard thereby turning equipment on or off remotely



#### Simplify CC4 Box

The Simplify CC 4 Box has four independently switchable 230V outlets and on-board MID approved kWh meter measures the total power consumption (kW and kWh) of all connected devices. It can be locked to fulfill MID requirements. The 230V AC outlets can be individually on/off controlled from the Simplify Dashboard thereby turning equipment on or off remotely.



#### Simplify Integration Box

The Simplify Integration Sensor is specially designed for integrating the Dantherm CDT MKII/III dehumidifiers to the Simplify solution.



## REMOTE CLIMATE CONTROL



O DRYING

### SIMPLIFY BENEFITS

- Reduce your costs of claims: Fewer on-site visits because you can monitor everything remotely
- Capture, share and utilise climate process data such as temperature, humidity, equipment status and indoor air quality
- Use data to create reports that **document** the **efficiency** of your climate control jobs
- Minimise equipment downtime: Instant notification if a unit is switched off by mistake or if it malfunctions
- Carry out climate control jobs faster: Less downtime and realtime control of data eliminates idle and/or wasted time
- Reduce your carbon footprint: Faster project circles reduce power consumption. Fewer on-site visits reduce vehicle maintenance and fuel costs
- Handle more claims: Faster project circles enable you to handle more claims with the same pool of equipment
- **Detect** on-site **issues** instantly

### HOW IT WORKS

In simple terms, Simplify remote monitoring uses wireless sensors on buildings and equipment that monitor the drying, heating or cooling process throughout your climate project, for instance in the construction or water damage restoration industry.

That way, Simplify lets you check the dehumidifying, heating or cooling status in real-time from almost any device anywhere. In addition, you can remotely monitor and control parameters such as power on/off, alarms, temperature and power consumption as well as indoor air quality. In other words, remote monitoring in a climate process removes and reduces costs associated with the management of a claim or project and your assets.

#### Easy installation with the Simplify app

The Simplify App is your tool for installation and archiving of each claim, providing a fast, efficient, and simple to use method of installing the equipment on-site – within only two minutes.





## COOLING

100

Whether you need a traditional air-conditioning solution that's effective in any climate, or a low CO2 emitting evaporative cooler that's either portable or fixed, we can provide powerful commercial cooling solutions fit for any application.

Our range of cooling solutions create a comfortable indoor atmosphere by maintaining an optimal combination of temperature and humidity which you can easily control. They are ideal for industrial spaces of any size, from warehouses and factories to office buildings and restaurants.

. MASTE

83

### WHY **CHOOSE MASTER** EVAPORATIVE COOLERS?



#### PRODUCTIVITY

The hotter it gets, the higher the effect will be on the productivity and accuracy of your employees. Using our practical Master evaporative coolers guarantees an improvement in productivity in hot working environments.



#### **CHOOSE THE BEST SOLUTION**

Master evaporative coolers are designed to cater for many different applications such as industry, construction, retail, offices or residential.



#### **SAFE FOR YOUR HEALTH**

Many workers are subjected to excessive heat risks. Using Master evaporative coolers reduces the temperature between 4 and 12 degrees and creates a safe working environment.



#### **RESPECT THE ENVIRONMENT**

Master evaporative coolers are free from chemicals and environment-friendly.



#### USE THE SAME COOLER IN DIFFERENT PLACES

Master portable air coolers are easy to move around to where cooling is required.



#### **INVESTMENT IN COOLING**

The coolers are maintenance-friendly and energyefficient, making them a very economical solution.



#### EASY INSTALLATION

Master air coolers are installation-free - no prior knowledge or special training required to install.



#### ANTI-VIRUS AND BACTERIA

To counter the spread of virus and bacteria, Master evaporative coolers are fitted with UV lamps. They also eliminate any risk of Legionella.



#### **3 YEAR WARRANTY**

Master offers a 3-year warranty on all products. Who else can say that? Read the warranty terms online.



### **SOLUTIONS FOR:**

CONSTRUCTION, PRODUCTION AND LOGISTICS, RESTAURANTS, RETAIL AND HOMES

	CCX 4.0	BC 80	BC 121, BC 221, BC 341, BCB 19	ACD 137, ACT-7	ВСМ
CONSTRUCTION					
COOLING CONSTRUCTION SITES			•		
COOLING WORKERS			•		
INDUSTRY & WAREHOUSES					
SPACE COOLING			•		•
SPOT COOLING			•	•	•
WORKSHOPS & GARAGES					
SPACE COOLING	•	•	•		
SPOT COOLING	•	•	•		
RESTAURANTS, RETAIL, OFFICES					
SPACE COOLING	•	•			•
SPOT COOLING	•	•		•	•



### **SOLUTIONS FOR:**

AGRICULTURE, PUBLIC SPACES, EVENTS, MILITARY AND RENTAL





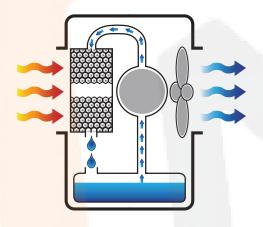
### **MASTER** EVAPORATIVE COOLERS

### HOW DOES IT WORK?

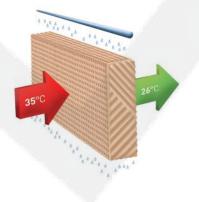
The heart of the evaporative cooling system is the cooling pad where the water evaporates and the air passing through the pads is cooled.

Evaporative cooling pads are manufactured from fluted cellulose sheets that are glued together. The material is chemically impregnated with special compounds to prevent rot and ensure a long service life and easy maintenance. The integrated water distribution system spreads water evenly over the cooling pads to make sure the entire sufrace is kept wet. This maximises the cooling effect.

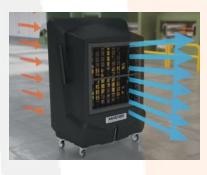
Fans create a negative pressure, causing air to be drawn through the pads.



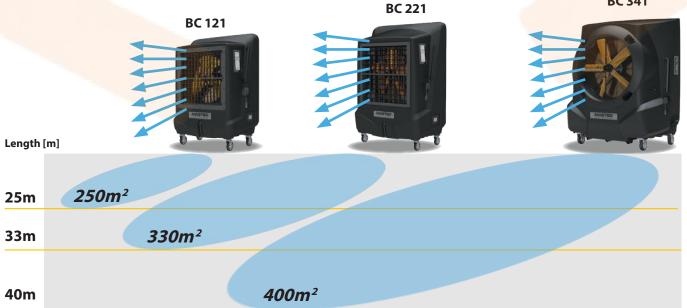
Evaporation results from contact between air and water.



A control system operates the water pump and the fan distributes the cool air in the area.









### **EVAPORATIVE COOLING AND HUMIDITY**

A given volume of air at a certain temperature and pressure is capable of absorbing and holding a certain amount of water vapour. If that volume of air contains 50% of the moisture it is capable of holding, we say it is at 50% relative humidity.

The hotter the day, the drier the air, the more cooling can be done by means of evaporation. In other words, the cooling effect is best when you need it most. Our evaporative coolers are developed to work well in high-humidity environments too, however, and will remain much more efficient than a simple fan that just circulates warm air.

Our coolers will increase humidity by 2 to 5%, depending on temperature and humidity in the environment you want to cool. The slight increase is not noticeable in ventilated areas where the air produced by the unit is exhausted.

																_		
		RELATIVE HUMIDITY																
		2%	5%	10%	15%	20%	25%	30%	35%	40%	45%	50%	55%	60%	65%	70%	75%	80%
	24°C	12℃	13℃	14°C	14°C	15°C	16°C	17°C	17°C	18°C	18°C	19°C	19°C	20°C	21°C	21°C	22°C	22°C
	27°C	14°C	14°C	16°C	17°C	17°C	18°C	19°C	19°C	20°C	21°C	22°C	22°C	23°C	23°C	24°C	24°C	25°C
<b>AIR TEMPERATURE</b>	29°C	16°C	17°C	17°C	18°C	19°C	20°C	21°C	21°C	22°C	23°C	23°C	24°C	24°C	25°C	26°C	27°C	
ERAT	32°C	18°C	18°C	19°C	21°C	21°C	22°C	23°C	24°C	25°C	26°C	26°C	27°C	28°C	28°C	29°C	30°C	
MPE	35°C	19°C	20°C	21°C	22°C	23°C	24°C	26°C	26°C	27°C	28°C	29°C	29°C	30°C				-
R TE	38°C	21°C	22°C	23°C	24°C	26°C	27°C	28°C	28°C	29°C	31℃	31℃						
	41°C	22°C	23°C	25°C	26°C	27°C	29°C	30°C	31°C	32°C								
MIN	43°C	24°C	25°C	27°C	28°C	29°C	31°C	32°C	33°C									
<b>INCOMING</b>	46°C	26°C	27°C	28°C	30°C	32°C	33°C	34°C										
	49°C	27°C	28°C	30°C	32°C	34°C	35°C											
	52°C	28°C	30°C	32°C	34°C	36°C												

This table shows the theoretical OUTGOING AIR TEMPERATURE of a cooler.

The theoretical **OUTGOING AIR TEMPERATURE** depends on the **INCOMING AIR TEMPERATURE** and on the **RELATIVE HUMIDITY**.

Simply find your **INCOMING AIR TEMPERATURE** and **REALATIVE HUMIDITY**, then locate the value where the two intersect and that is your theoretical **OUTGOING AIR TEMPERATURE**.

#### Example:

Incoming air temperature =  $35^{\circ}$ C Relative humidity = 30%Outgoing air temperature =  $26^{\circ}$ C



## PORTABLE AIR COOLERS CCX 4.0

The use of Master air coolers strongly reduces the  $\mbox{CO}_2$  impact compared to air-conditioners.



CCX 4.0

#### **CCX 4.0 CONTROL PANEL**



CE

- Attractive compact design
- Low installation, running and maintenance costs
- Remote control for easy operation
- Different settings and running features
- Handles to easily carry the unit
- Wheeled units with integrated water tank for multiple applications
- Long uninterrupted running time without the need to refill water
- lonizer to improve air quality
- Low-noise level making it ideal for terraces



Specifications	Units	CCX 4.0
Cooling pad	dm³	40
Air flow	m³/h	4,000
Maximum area	m <sup>2</sup>	80
Power consumption	W	150
Power supply	V/Hz	230/1ph/50
Rated current	А	1.45
Fan speed		3
Outlet versions		Front
Water consumption	l/h	5-10
Tank capacity	I	50
Direct water connection	inch	Yes
Tank level control		Yes
Sound level	dB(A)	67
Product size (I x w x h)	mm	640 x 450 x 1160
Box size (l x w x h)	mm	650 x 550 x 1160
Weight (without/with water)	kg	22/72
Pallet	pcs	2



## portable air coolers BC 80



The use of Master air coolers strongly reduces the  $\ensuremath{\mathsf{CO}}_2$  impact compared to air-conditioners.





- Easy to move on wheels ideal for rental
- Flaps can swing automatically
- No installation required connect to water hose or refill tank and enjoy cool air
- Eco friendly: no compressor, no gas, very low energy and water consumption
- Ionizer to improve air quality the cooler refreshes and cleans the air of fumes, dust and odours
- Remote control to easily find your ideal cooling modus
- Air filters to ease maintenance

Specifications	Units	BC 80
Cooling pad	dm³	70
Air flow	m³/h	8,000
Maximum area	m <sup>2</sup>	180
Power consumption	W	330
Power supply	V/Hz	230/1ph/50
Rated current	А	1.5
Fan speed		3
Outlet versions		Front
Water consumption	l/h	8
Tank capacity		100
Direct water connection	inch	1/2
Tank level control		Yes
Sound level	dB(A)	62
Product size (I x w x h)	mm	500 x 850 x 1410
Box size (l x w x h)	mm	520 x 870 x 1310
Weight (without/with water)	kg	32/132
Pallet	pcs	2



\* COOLING

## PORTABLE AIR COOLERS BC 121-BC 221



The use of Master air coolers strongly reduces the  $\ensuremath{\mathsf{CO}}_2$  impact compared to air-conditioners.





- Efficient and durable spot cooler for industrial applications
- Quiet running even with large air-flow
- Automatic swing function as standard
- Large water tank for longer operating hours
- Large, durable wheels with brakes allow easy movement
- Connect water hose or refill tank manually to offer comfort to your employees
- Corrosion-resistant plastic casing
- Air filter included to enable easy maintenance
- Remote control to easily adjust speed
- UV lamp, disinfecting the water
- Water level indicator

#### **Optional accessories**



Winter cover BC 121- 4250.414 BC 221- 4250.415

ñ

The temperature drop is proportional to the size of the evaporative pads.

Specifications	Units	BC 121	BC 221
Cooling pad	dm <sup>3</sup>	80	120
51			
Air flow	m³/h	12,000	22,000
Loaded air flow	m³/h	8,000	15,000
Maximum area	m <sup>2</sup>	250	330
Power consumption	W	500	800
Power supply	V/Hz	220-240/1ph/50	220-240/1ph/50
Rated current	А	2.3	3.7
Water consumption	l/h	8-10	12-18
Tank capacity	I	60	120
Direct water connection	inch	1/2	1/2
Tank level control		Yes	Yes
Sound level	dB(A)	67	67
Product size (I x w x h)	mm	1050 x 600 x 1460	1230 x 640 x 1730
Box size (I x w x h)	mm	1120 x 680 x 1650	1300 x 720 x 1930
Net/gross weight	kg	50/55	64/69
Pallet	pcs	1	1



## PORTABLE AIR COOLERS BC 341



The use of Master air coolers strongly reduces the CO<sub>2</sub> impact compared to air-conditioners.



BC 341 (UV LAMP INCLUDED)



- Powerful air volume 30,000 m<sup>3</sup>/h to cool large working . areas
- No installation, no duct work required
- Low running costs .
- Easy to maintain .
- Evaporative filter pads, blocking dirt .
- UV lamp, disinfecting the water
- Low energy consumption
- Applications: Workshops and warehouses, plastic, glass, assembly and painting plants, agriculture, greenhouses and aircraft hangars

1

#### **Optional accessories**



Winter cover BC 341- 4250.416

**BC 341 Specifications** Units dm<sup>3</sup> 340 Cooling pad Air flow m³/h 30,000 Loaded air flow 23,000 m³/h 400 Maximum area m<sup>2</sup> Power consumption W 1,050 Power supply V/Hz 220-240/1ph/50 Rated current А 4.9 l/h 10-15 Water consumption 200 Tank capacity Direct water connection inch 1/2 Tank level control Yes Sound level dB(A) 70 Product size  $(I \times w \times h)$ 1690 x 920 x 1910 mm 1000 x 1800 x 2100 Pallet size (I x w x h) mm Net/gross weight 130/140 kg Pallet

pcs



UV lamp as a standard

\*

# PORTABLE AIR COOLERS



The use of Master air coolers strongly reduces the  $\mbox{\rm CO}_2$  impact compared to air-conditioners.





- Axial fan with optional ducting for cool air
- Made of robust UV resistant plastic
- Easy to move functional wheels
- Diffuser on top upper exit
- LCD remote control with 7.5m cable
- Infrared remote control
- 12-speed fan, adjustable to create ideal climate
- Long-life cooling pads
- Automatic: self-cleaning, self-draining, self-drying when the cooler is inactive
- External filter included to protect against dust and and dirt from the environment
- Prevention system against Legionella, algae, fungus, etc.
- Ideal for well-ventilated spaces like party and event tents
- Plug-and-play principle, connect water and enjoy cool air
- Ideal for rental purposes
- Very low energy consumption

Specifications	Units	BCB 19
Cooling pad	dm³	220
Cooling pad	cm	79 x 70 x 10
Air flow	m³/h	18,000
Maximum air pressure	Pa	200
Maximum area	m <sup>2</sup>	250
Power consumption	W	1.1
Power supply	V/Hz	230/1ph/50
Air exit		Тор
Fan type		Axial
Fan speed		12
Protection		IP44
Water consumption	l/h	10-15
Tank capacity	I. I.	250
Sound level	dB(A)	66
Water input/drain	inch	1⁄2 and 1
Dimensions air exit	cm	64 x 45
Product size (I x w x h)	mm	1100 x 1100 x 1850
Box size (I x w x h)	mm	1150 x 1150 x 2000
Net/gross weight	kg	75/85
Pallet	pcs	1



## STATIONARY AIR COOLERS BCM 191-BCM 311-BCM 511



The use of Master AIR COOLERS strongly reduces the  $\ensuremath{\mathsf{CO}_2}$  impact compared to air-conditioners.



BCM 191 BCM 311 BCM 511

#### Installation example



Cool air outlet – possible installation Depending on the needs, the cooled air can be driven from the top, side or down.



- Powerful cooling method available in 19,000m<sup>3</sup>/h, 31,000m<sup>3</sup>/h, 50,000m<sup>3</sup>/h
- Control temperature and humidity
- Low running costs
- Easy to maintain
- Evaporative filter pads, blocking dirt
- Dust filter, blocking dust
- UV lamp, disinfecting the water
- Low energy consumption, 10% compared to traditional AC
- Fresh, cool and healthy air to guarantee cool and clean environment
- Full technical and commercial support available for dimensioning and project support





Down exit

Side exit

Top exit

Specifications	Units	BCM 191	BCM 311	BCM 511
Cooling pad - total surface	dm³	201	306	420
Cooling pad size - 1 pc.	cm	75 x 67 x 10	87 x 88 x 10	100 x 105 x 10
Air flow	m³/h	19,000	31,000	50,000
Fan type		Axial	Axial	Axial
Fan speed		12	12	12
Power consumption	kW	1.1	3.0	4.0
Power supply	V/Hz	230/1ph/50	380/3ph/50-60	380/3ph/50-60
Air exit	mm	Top, side or down	Top, side or down	Top, side or down
Tank capacity		30	50	60
Water consumption	l/h	20-40	30-50	40-70
Remote control integration	SM 4.0	Yes	Yes	Yes
Product size (I x w x h)	mm	1100 x 1100 x 960	1280 x 1280 x 1170	1500 x 1500 x 1450
Weight	kg	55	86	112



COOLING

## STATIONARY AIR COOLERS BCM 191-BCM 311-BCM 511



## SELF-MANAGEMENT WATER CLEANING SYSTEM

Thanks to its electronic structure and components (electrovalve, drain valve and level sensors), Master equipment has an automated system for cleaning, emptying and filling water tank.

## PRE-COOL

## AUTO MODE

The evaporative cooler enters into pre-cooling mode for one minute, just before the engine starts to operate, thus ensuring instant cooling capability.

With the previous adjustment of the required values of temperature and humidity, this mode makes it possible to operate the equipment autonomously and efficiently by regulating air flow rate, and water levels according to the values (T° and %RH).

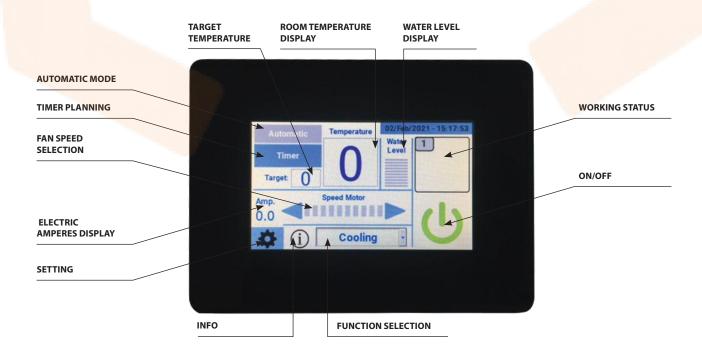
## AUTO-CLEAN

This function enables you to set a period of time (hrs.) for the automation of units cleaning. Programmable period of time from 0 to 72hrs. The water drain valve opens , empties the water tank and performs the cleaning process. After one minute, the inlet solenoid valve opens to refill the water tank. This self-cleaning mode is adjusted according to the measures and recommendations for prevention and control of Legionella.

## MAIN FEATURES OF SUPERMASTER DISPLAY AND CONTROLLER

#### Available in two sizes:

\*SUPERMASTER 4: Controlling a single cooler. Available with a 4.3" display touch screen \*SUPERMASTER 10: Controlling up to 31 coolers. Available with a 10" display touch screen





# Remote control system for BCM stationary air coolers ${\sf SUPERMASTER}$







# condensation dehumidifier and air-conditioner ACD 137



RATENT	,	<ul><li>(equal to 7.1kW) wi</li><li>High capacity dehu collection with just</li></ul>	Dinditioning COLD AIR: 24,000 BTU/h th just 1.98kW electrical supply umidifying DRY AIR: 130 I/day water 1.98kW electrical supply
PATENT	A	CD 137 • Ducting connectio	
		Powerful and quiet	
		Compact and light	weight
		Easy to install	
		Heavy-duty casters	
cluded in the box			y and temporary solutions – quick its and mobile hospitals
Ptional accessories Flex tube for cold air Ø31cm, 3m, PVC 4515.572	Flex tube for cc Ø31cm, 3m, inst 4515.370		<b>Air inlet plenum</b> Ø30cm – <b>4250.319</b>
Flex tube for cold air Ø31cm, 7.6m, nylon 4515.360			
pecifications	Units	ACD 137 air-conditioner mode	ACD 137 dryer mode
	kW	7.1	ACD 137 dryer mode
ooling capacity (28°C/55% RH)	kW Btu/h		
ooling capacity (28°C/55% RH) rying capacity (30°C/80% RH)	kW Btu/h I/24h	7.1 24,000 -	- - 130
ooling capacity (28°C/55% RH) rying capacity (30°C/80% RH) ir flow	kW Btu/h I/24h m³/h	7.1 24,000 - 1,020/800	130 1,020/800
ooling capacity (28°C/55% RH) Prying capacity (30°C/80% RH) ir flow Operating temperature range	kW Btu/h I/24h m³/h ℃	7.1 24,000 - 1,020/800 10-42	130 1,020/800 10-42
ooling capacity (28°C/55% RH) Prying capacity (30°C/80% RH) ir flow Operating temperature range Iominal power supply (28°C/55%)	kW Btu/h I/24h m³/h ℃ W	7.1 24,000 - 1,020/800 10-42 1980	- 130 1,020/800 10-42 1980
ooling capacity (28°C/55% RH) Prying capacity (30°C/80% RH) ir flow Operating temperature range Iominal power supply (28°C/55%) Iominal current (28°C/55%)	kW Btu/h I/24h m³/h ℃ W A	7.1 24,000 - 1,020/800 10-42 1980 10	- - - 130 1,020/800 10-42 1980 10
ooling capacity (28°C/55% RH) Prying capacity (30°C/80% RH) ir flow Operating temperature range Iominal power supply (28°C/55%) Iominal current (28°C/55%) Nax. current	kW Btu/h I/24h m³/h ℃ W A A	7.1 24,000 - 1,020/800 10-42 1980 10 14	- 130 1,020/800 10-42 1980 10 14
pecifications iooling capacity (28°C/55% RH) Drying capacity (30°C/80% RH) ir flow Deperating temperature range lominal power supply (28°C/55%) lominal current (28°C/55%) Max. current ower supply ound lovel	kW Btu/h I/24h m³/h °C W A A A V/Hz	7.1 24,000 - 1,020/800 10-42 1980 10 14 220-240/1ph/50	- 130 1,020/800 10-42 1980 10 14 220-240/1ph/50
ooling capacity (28°C/55% RH) Prying capacity (30°C/80% RH) ir flow Operating temperature range ominal power supply (28°C/55%) ominal current (28°C/55%) fax. current ower supply ound level	kW Btu/h I/24h m³/h ℃ W A A	7.1 24,000 - 1,020/800 10-42 1980 10 14 220-240/1ph/50 55	- 130 1,020/800 10-42 1980 10 14 220-240/1ph/50 55
iooling capacity (28°C/55% RH) Prying capacity (30°C/80% RH) ir flow Operating temperature range Iominal power supply (28°C/55%) Iominal current (28°C/55%) Max. current	kW Btu/h I/24h m³/h °C W A A A V/Hz	7.1 24,000 - 1,020/800 10-42 1980 10 14 220-240/1ph/50	- 130 1,020/800 10-42 1980 10 14 220-240/1ph/50

2 x 135

300

790 x 620 x 1326

580 x 700 x 1500

98

mm

mm

mm

mm

kg

2 x 135

300

790 x 620 x 1326

580 x 700 x 1500

98

Cold air outlet (2-ways, standard)

Product size  $(I \times w \times h)$  with handle

Cold air outlet (1-way)

Box size (I x w x h)

Weight

# condensation dehumidifier and air-conditioner ACD 137

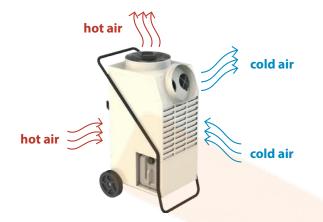
ACD 137 is an innovative portable device with multiple use:

- Air-conditioner COLD AIR: 7.1 kW. Electric supply just 1.98 kW
- Air dehumidifier DRY AIR: 130 l/day water collection
- Fan AIR VENTILATION

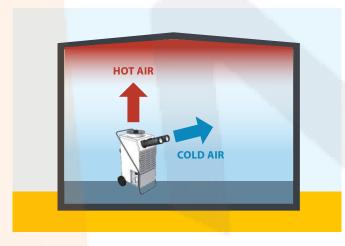


The control panel allows to select three modes:

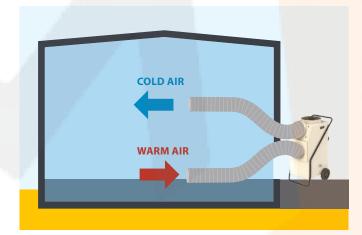
- Air-conditioner (cooling mode)
- Air dryer (drying mode)
- Air ventilation (fan mode)



Cold and hot air circulate on the same side of ACD 137. This solution increases the efficiency of the cooling.



**SPOT COOLING.** Placed into a room the cold air is blown towards the target (for example an electronic device that needs cooling down) and the hot air is blown upwards.



**ROOM COOLING.** The ACD 137 is placed outside a small room. The air is recirculated. The TAC room thermostat is placed inside the room to control the temperature.



**ROOM DRYING.** With the ACD 137 placed inside the room the dry air is blown around the room. The humidity removed from the air is collected into a tank.

MASTER



CE

# MOBILE AIR-CONDITIONER







- Sturdy metal construction
- High-efficiency cooling circuit
- Can be installed without prior training
- Quick-connect cooling line connectors
- Indoor unit with step-less variable fan speed and adjustable grille
- Up to 30 meter installation distance between indoor and outdoor units
- Slim water and glycol hose connection eliminates need for large air ducts

The ACT 7 absorbs the heat into a refrigerant cooling system. From there, the heat is transferred to the selfcontaining chilled water/glycol system. It is then pumped through to the outdoor unit where the water is cooled and the heat dissipates.

The indoor unit is connected to the outdoor unit via two 22mm quick-connect, self-sealing flexible hoses. These hoses are supplied in 5m or 15m lengths and can be connected to a maximum length of 30m.

#### **Optional accessories**

Connection hose set 5m - 482414 15m - 482415	T-split set 051921	Duct spigot kit 099927	Forklift guides 098513
Specifications	Units	ACT 7 (EU)	ACT 7 (UK)
Operating range – inside temperature	°C	8-35	8-35
Operating range – outside temperature	°C	0-40	0-35
Air flow internal (step-less variable)	m3/h	930 -1,310	930 -1,310
Power supply	V/Hz	230/1ph/50	230/1ph/50
Fuse	А	16	13
Nominal running current	А	11.2	11.0
Nominal power consumption	kW	2.6	2.5
Cooling capacity	kW	7.0	7.0
Sound level @ 3m (max. speed)	dB(A)	56	56
Product size (h x w x d)	mm	1070 x 852 x 420	1070 x 852 x 420
Weight – indoor unit	kg	117	117



80

# **HOW TO CHOOSE YOUR PORTABLE MASTER COOLER**



Master evaporative coolers can be used in a wide variety of applications. Use the below guide to find the best unit for your specific needs. This will help ensure you to make the right choice so you can enjoy your investment for a long time to come.

Alternatively, feel free to reach out to our international team of experts. We would be more than happy to assist you in finding an economical, practical, durable and efficient solution that caters to your exact needs.

Please contact our experts for assistance on the fixed coolers as well to get custom-made solution on dimensioning.



CCX 4.0



BC 80



BC 121



BC 221





BC 341

APPLICATION	SUGGESTED AREA	BC 80 SUGGESTED AREA	BC 121 SUGGESTED AREA	SUGGESTED AREA	SUGGESTED AREA
WELL-VENTILATED RESTAURANT OR BAR	60m <sup>2</sup>	90m²	NO	NO	NO
OUTDOOR TERRACE	60m <sup>2</sup>	90m²	150m <sup>2</sup>	220m <sup>2</sup>	300m²
PLASTIC INDUSTRY	NO	90m²	150m <sup>2</sup>	250m <sup>2</sup>	330m <sup>2</sup>
GLASS INDUSTRY	NO	90m²	150m <sup>2</sup>	250m <sup>2</sup>	330m <sup>2</sup>
AUTOMOTIVE	NO	90m²	150m <sup>2</sup>	250m <sup>2</sup>	330m <sup>2</sup>
PAINTING PLANT	NO	90m²	150m <sup>2</sup>	250m <sup>2</sup>	330m <sup>2</sup>
COMMERCIAL KITCHEN	60m <sup>2</sup>	80m²	NO	NO	NO
GREENHOUSE	NO	NO	150m <sup>2</sup>	250m²	330m <sup>2</sup>
COW BARN	NO	NO	150m <sup>2</sup>	250m <sup>2</sup>	330m <sup>2</sup>
LOGISTICS CENTRE	NO	NO	150m <sup>2</sup>	250m <sup>2</sup>	330m <sup>2</sup>
ASSEMBLY PLANT	NO	NO	150m <sup>2</sup>	250m <sup>2</sup>	330m <sup>2</sup>
HANGAR	NO	NO	150m <sup>2</sup>	250m <sup>2</sup>	330m <sup>2</sup>



# AIR CLEANING

Air cleaning is an efficient and cost-effective technology that extracts or isolates dusts, pollutants and contaminants in the air and creates healthy, comfortable building conditions without heat loss. This makes our commercial air cleaning solutions suitable for a wide range of applications and environments, including hospitals, schools, commercial workplaces, retail and supermarkets, restaurants and construction sites.

Our air cleaning solutions range includes air cleaners, air purifiers, dust control systems, direct dust extractors and air scrubbers. These systems are quick and easy to install, and many do not require ducting or ventilation.

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# WHY CHOOSE MASTER AIR CLEANING EQUIPMENT?



## PROTECT YOUR INVESTMENT

Master air cleaning equipment is durable and robust, designed to work continuously, even in very harsh conditions.



### **INCREASE PRODUCTIVITY**

Master air cleaning equipment, purify the air to improve your working conditions.



### EASY INSTALLATION

Master air cleaners and dust stop equipment are quick to apply - no special installation is required.



### **COMFORT OF USE**

Master air cleaning equipment is designed for high functionality, with different speed levels, high air flow and additional accessories to increase efficiency.



## **CHOOSE YOUR SOLUTION**

Master air cleaning equipment is designed to cater many different applications such as, construction, public facilities, offices and residential.



### **RESPECT THE ENVIRONMENT**

All Master products are energy-saving and environment-friendly.



### **3 YEAR WARRANTY**

Master offers a 3-year warranty on all products. Who else can say that? Read the warranty terms online.



# AIR CLEANING SOLUTIONS FOR:

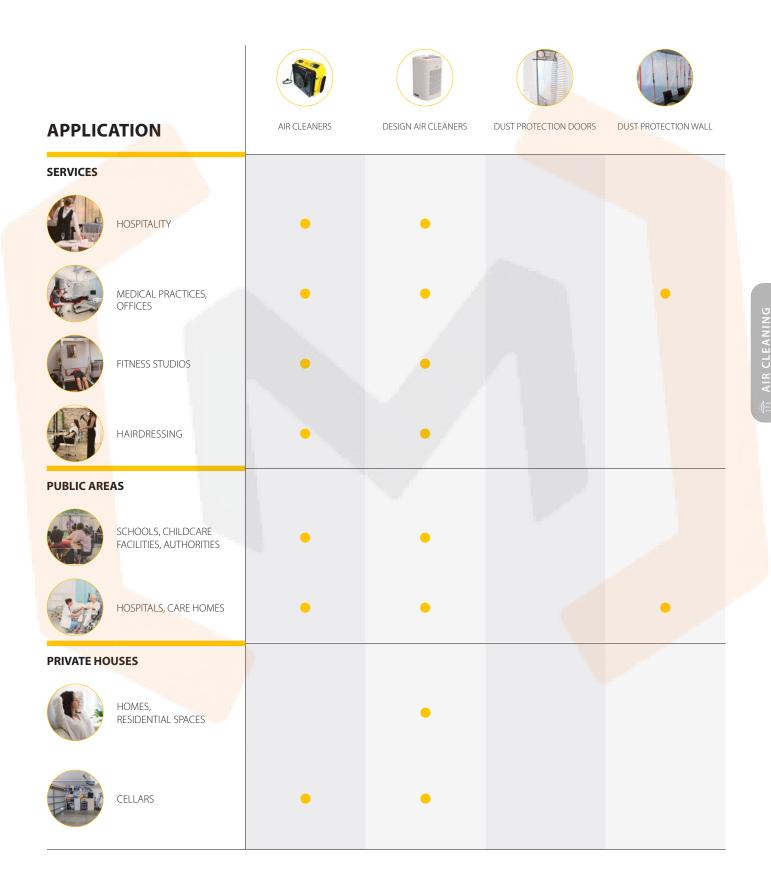
CONSTRUCTION, INDUSTRY, OFFICE & COMMERCIAL





# AIR CLEANING SOLUTIONS FOR:

SERVICE PROVIDERS, PUBLIC AREAS, HOME & OFFICE





## AIR CLEANERS HEYLO HL 400 PLUS





Specifications	Units	HL 400 PLUS
Air flow with standard filter EPA E10 - max./mid./low	m³/h	360/285/170
Air flow with HEPA H14 - max./mid./low	m³/h	164/97/76
Room size with EPA 10 - with 5/3 air exchanges (height 2.4m)	m²	30/50
Room size with HEPA H14 - with 5/3 air exchanges (height 2.4m)	m²	14/23
CADR (Clean Air Delivery Rate)/CADR by Formaldehyd purified air	m³/h	360/80
Power supply	V/Hz	230/1ph/50-60
Power consumption	W	90
Power consumption - standby mode	W	8.7
ound level @3m / at min. speed	dB(A)	44/32
rotection		IPX0
Product size (l x w x h)	mm	200 x 400 x 600
Box size (l x w x h)	mm	320 x 460 x 770
let/gross weight	kg	9.7 / 11
Pallet	pcs	16



## AIR CLEANERS HEYLO HL 800 PLUS









### **Optional a**ccessories

Combifilter HEPA H14 (set 2 pcs) HL 800 - 1772006

	10%	Now 2	e -
AN			
	1-		

- Compact, attractive design
- Filters bacteria, viruses, pollen, dust and odours
- Supplied with filters for different applications: HEPA H14 against bacteria and viruses, E11 against dust, activated carbon filter against unpleasant smell
- Very quiet only 20 db(A) in night mode
- 3-speed fan

HL 800

- Ideally suited for flats, offices, conference and seminar rooms, schools, public authorities, medical practices and gyms
- Can be controlled via WiFi via the app





Digital control panel

Specifications	Units	HL 800 PLUS
Air flow with EPA E11 - max/mid/low	m³/h	800/682/480
Air flow with HEPA H14 - max./mid./low	m³/h	403/308/169
Room size with EPA 11 - with 5/3 air exchanges (height 2.4m)	m²	66/111
Room size with HEPA H14 - with 5/3 air exchanges (height 2.4m)	m²	30/50
CADR (Clean Air Delivery Rate)/CADR by Formaldehyd purified air	m³/h	800/300
Power supply	V/Hz	230/1ph/50-60
Power consumption	kW	90
Sound level @3m - Silent/speed 1/speed 2/speed 3	dB(A)	20/33/40/42
Protection		IPX0
Product size (l x w x h)	mm	400 x 400 x 665
Box size (l x w x h)	mm	530 x 530 x 800
Net/gross weight	kg	14/16
Pallet	pcs	6



## AIR SCRUBBER MAS 13





CE

- Improvement of the air quality
- Reduction of bad odours in the environment
- Improves the performance of nearby heaters and air-
- Rotomolded plastic cover
- Top casing in hard rubber
- Central plastic handle
- LED filter change indicator and stepless fan sp<mark>eed</mark>
- Display with knob for turning on and selecting power
- Side grill for the filtered air outlet







MAS 13 are stackable

Specifications	Units	MAS 13
Air flow	m³/h	1,300
Speed	RPM	2,500
Power consumption	W	230
Power supply	V/Hz	220-240/1ph/50
Rated current	А	1
Product size (I x w x h)	mm	600 x 365 x 565
Box size (I x w x h)	mm	620 × 380 × 580
Net/gross weight	kg	13.5/14.5
Pallet	pcs	16

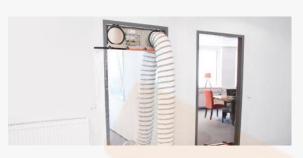


## DUST STOP DOOR HEYLO DCD 3.0





DCD 3.0



- Dust control door consisting of: door element (for door width of 680 - 1430 with adapters), PVC film with Velcro tape (2 x 68cm) and transport bag
- Quick and easy assembly
- An air cleaner or ventilator can be connected using a flex tube
- Two integrated dust extraction openings
- Easy to transport with a carrying bag
- Easy cleaning

#### **Optional** accessories

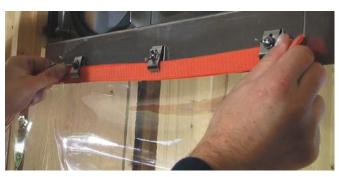


Flex tube - choose the one compatible with air cleaner or air scrubber you use Dust stop doors allow to quickly divide the dirty area from the clean area.











# DUST STOP WALL





### HEYWALL® BASIC



### **HEYWALL® PLUS**



- Quick and flexible protection against dust
- For separating walls, ceilings and partial areas
- Module system individual modules for different applications
- Quick to set up in a few minutes
- Convenient entrance or exit by a self-adhesive zipper

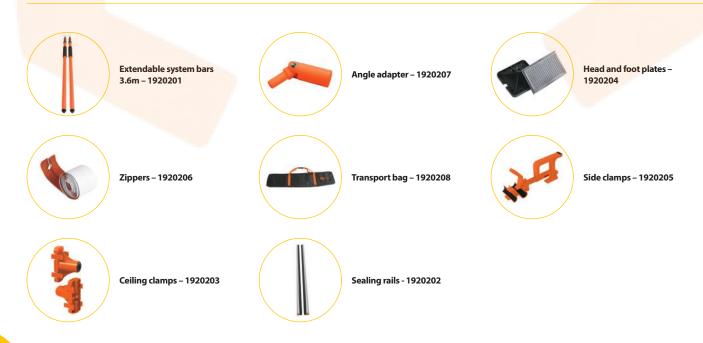
#### **HEYWALL BASIC**

- Max. lenght 8m, max. area 28.8m<sup>2</sup>
- 4 system bars up to 3.6m high including head and foot plates
- 4 angle adapters
- 2 zippers
- 1 transport bag

#### **HEYWALL PLUS**

- 4 extendable system bars 3.6m, including head and foot plates
- 4 angle adapter
- 2 zippers
- 4 side clamps
- 4 sealing rails including ceiling clamps
- 1 transport bag

#### HEYWALL® elements





# DUST STOP WALL



## **MODULES FOR HEYWALL®**



В

#### Extendable system bars made of aluminium including head and foot plates

Fix the head and foot plate to the system bar. Clamp the foil into the top plate. Then tighten the extendable system bars 3.6m to the desired length between floor and ceiling by pulling it out.

#### Sealing rails incl. ceiling clamps

For application on ceilings, use the sealing rail and ceiling clamps. Use sealing rail with side clamp for wall closure.

### Side clamps

These create a wall closure together with the sealing rails. First, connect the side clamp to the sealing rail. Then connect the sealing rail and the side clamp at the appropriate height to the system bar.



### Angle adapter

For fixing the system bars to inclined walls. Screw the angle adapter onto the system bar, and then screw the head plate onto the angle adapter. Then clamp the system bar between the floor and the slant.

#### Self-adhesive zippers

For application on the plastic foil. For easy entry and exit of the construction site. Stick the zipper and cut the film for the passage.



F

#### Carrying bag

Bag with sturdy zipper for stable transport and handling, as well as integrated bag for accessories. Washable surface inside and outside.



Scan the code Watch the installation video















# VENTILATION

MASTE Almate solutions

Powerful, targeted fans, blowers and floor dryers not only help provide fresh air and generate a direct, immediate cooling breeze. They also significantly speed up the process of drying walls or floors during construction or water damage restoration projects.

Whatever your ventilation needs, you can be sure you'll find a fitting solution in our selection of products ranging from portable fans, blowers and floor dryers to ceiling-mounted destratifiers.

# WHY CHOOSE MASTER VENTILATORS?



## PROTECT YOUR INVESTMENT

Master ventilators are durable and robust, designed to work continuously, even in very harsh conditions.



### **INCREASE PRODUCTIVITY**

Master ventilation products can circulate, blow, purify and dry the air to improve your working conditions.



### EASY INSTALLATION Master fans are plug and play – no special

Master fans are plug and play – no special installation is required.



## **COMFORT OF USE**

Master ventilation products are designed for high functionality, with different speed levels, high air flow and additional accessories to increase efficiency.



## CHOOSE YOUR SOLUTION

Master fans and blowers are designed to cater many different applications such as industry, construction, agriculture, offices and residential.



## **RESPECT THE ENVIRONMENT**

All Master ventilation products are energy-saving and environment-friendly.



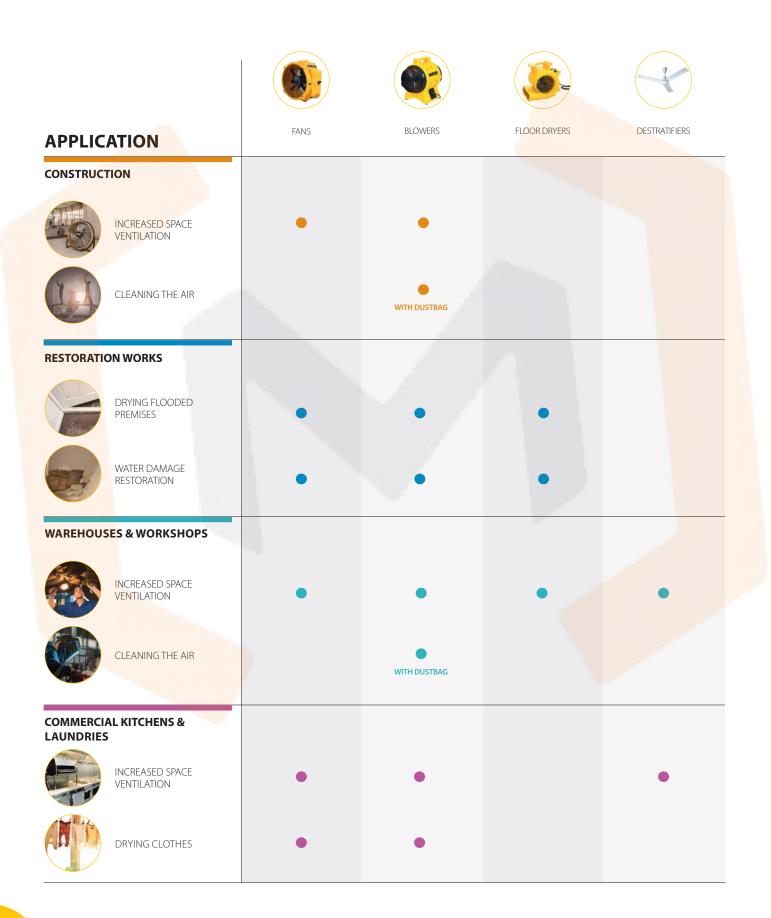
### **3 YEAR WARRANTY**

Master offers a 3-year warranty on all products. Who else can say that? Read the warranty terms online.



# **SOLUTIONS FOR:**

# CONSTRUCTION, INDUSTRY, RESTORATION, LAUNDRIES AND COMMERCIAL KITCHENS





## **SOLUTIONS FOR:**

AGRICULTURE, RENTAL, EVENTS, HOMES AND OFFICES





# professional fans – rotomoulded DFX 20





DFX 20 (40CM)



- Robust, plastic rotomoulded casing
- Easy to use and transport
- High air flow
- Axial fan
- 2 speeds
- Ductable
- Stackable: with 2 rubber straps to lock the units one to another



Two connected units increase the air pressure this allows more than one flex tube to be connected to ventilate over longer distances.

Control panel including hour counter, extra power socket, 2-speed switch

**Optional accessories** 



**PVC flex tubes 7.6m** Ø51cm - **4031.403**  Professionals on-the-road prefer plastic fans because they endure rough transportation.

Specifications	Units	DFX 20
Air flow	m³/h	5,430/6,450
Max. air pressure	Pa	225
Fan type		1 x Axial
Fan speed		2
Power consumption	W	195/285
Power supply	V/Hz	220-240/1ph/50
Outlet diameter	cm	40
Air current		Blow out
Protection		IP44
Product size (l x w x h)	mm	525 x 320 x 550
Box size (l x w x h)	mm	550 x 365 x 570
Net/gross weight	kg	12.6/14
Pallet	pcs	12



## PROFESSIONAL FANS - METAL DF 20-DF 30-DF 36



DF 20 (50CM)



- Adjustable air stream
- 360° rotation
- DF 20 has vertical and horizontal 360° rotation
- DF 20 can be hung on walls or ceilings
- Powder coated casing
- Each model has different types of air distribution



Specifications	Units	DF 20	DF 30	DF 36
Air flow	m³/h	3,600/4,800/6,600	9,180/10,200	11,800/13,200
Fan type		1 x Axial	1 x Axial	1 x Axial
Outlet diameter	cm	50	75	90
Fan speed		3	2	2
Power consumption	W	98/100/107	280/315	392/412
Power supply	V/Hz	220-240/1ph/50	220-240/1ph/50	220-240/1ph/50
Protection		IP44	IP44	IP20
Product size (I x w x h)	mm	690 x 200 x 675	910 x 350 x 935	1030 x 380 x 1100
Box size (l x w x h)	mm	700 x 210 x 685	935 x 365 x 955	1050 x 390 x 1110
Net/gross weight	kg	9/11.5	32/36	41/45.1
Pallet	pcs	18	6	4



# $\begin{array}{c} {\sf PROFESSIONAL\ FANS-FLOOR\ STANDING}\\ FS\ 75 \end{array}$







- Industrial fan
- Very stable and robust
- Made of metal
- High air flow
- Easy installation
- Chromed grill
- 1.8m power cord
- 2 fan speeds
- Cast iron base, cross shape
- Designed for use in public places like restaurants, bars, at events, workshops, and in production halls

### FS 75 (75CM)

Specifications	Units	FS 75
Air flow	m³/h	13,140
Fan type		Axial
Outlet diameter	cm	75
Fan speed		2
Power consumption	W	123
Sound level	dB(A)	80
Power supply	V/Hz	220-240/1ph/50
Product size (I x w x h)	mm	800 x 665 x 1445-1610
Box size (l x w x h)	mm	835 x 185 x 1035
Net/gross weight	kg	19.5/26.5
Pallet	pcs	12



# PROFESSIONAL FAN – BATTERY POWERED DFB 16 PORTA-AIR





### **Optional acc**essories



6Ah Master lithium battery pack: 4 hours runtime. More than 1000 recharges. 4260.268



Master battery pack charger 4260.270

Specifications	Units	DFB 16
Air flow	m³∕h	1,200
Fan type		Axial
Outlet diameter	cm	40
Fan speed	rpm	600-1300
Power consumption	W	21
Power supply	V	110-240
Frequency	Hz	50-60
Product size (I x w x h)	mm	520 x 264 x 513
Box size ( $I \times w \times h$ )	mm	540 x 295 x 485
Net/gross weight	kg	6.3/7
Pallet	pcs	16



## PROFESSIONAL BLOWERS – PLASTIC BL 4800-BL 6800-BL 8800





# professional blowers – dust bag application BL 4800-BL 6800-BL 8800

Dust bags for Master professional blowers are used to clean the air. In the air filtration process, the dust bag separates the solid particles, e.g. dust from the stream of flowing air and stops them on the surface.

Master dust bags have been designed to remove fine dust particles. They can be used during light and medium construction and renovation works, such as:

- Cutting wall
- Polishing walls and floors
- Polishing terracotta or glaze

And also in:

- Workshops
- Production halls with dust pollution
- Warehouses

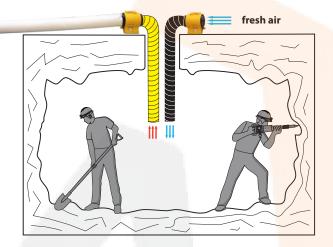
Master dust bags are made from a special polyester material for air filters.

The dust bag filtration level EPA 10 (Efficiency Particulate Air Filter) guarantees a high level of efficiency and air filtration.

Length of dust bags – 3m.



BL 4800, BLM 4800 - Ø20cm - **4515.540** BL 6800, BLM 6800 - Ø30cm - **4515.541** BL 8800 - Ø40cm - **4515.542** 



Example: underground works – fresh air is blown in, used air is blown out and filtered.

Professional blowers allow you to introduce fresh air into the work place.











# professional blowers – metal BLM 4800-BLM 6800





- Robust and durable construction
- Metal casing
  - Easy to use and transport
- High air flow
- Motor with thermal protection
- Possibility to connect flexible tubes on inlet and outlet side

#### **Optional accessories**



**PVC flex tubes 7.6m** BLM 4800 - Ø25cm - **4515.559** BLM 6800 - Ø34cm - **4515.560**  Dust bag - 3m length BLM 4800 - 4515.540 BLM 6800 - 4515.541 Dust bag filtration level - EPA 10

Specifications	Units	BLM 4800	BLM 6800
Air flow	m³/h	1,500	3,900
Max. air pressure	Pa	245	373
Fan type		1 x Axial	1 x Axial
Fan speed		1	1
Power consumption	W	230	350
Power supply	V/Hz	220-240/1ph/50	220-240/1ph/50
Outlet diameter	cm	23	32
Inlet diameter	cm	25	34
Air current		Blow out/suction	Blow out/suction
Protection		IP44	IP44
Product size (I x w x h)	mm	250 x 305 x 230	343 x 383 x 317
Box size (I x w x h)	mm	265 x 335 x 350	365 x 405 x 340
Net/gross weight	kg	6.4/8	9.5/10.5
Pallet	pcs	40	24



# EXPLOSION PROOF BLOWERS EFI 75XX & UB 20XX (POWERVENT)





Specifications	Units	EFi 75xx	UB 20xx
Air flow	m³/h	4,250	1,392
Max. air pressure	Pa	314	195
Fan type		1 x Axial	1 x Axial
Fan speed		1	1
Power consumption	W	560	250
Power supply	V/Hz	220-240/1ph/50-60	230/1ph/50
Sound level	dB(A)	89	74
Flex tube diameter	cm	30.5	20.5
Protection		IP55	IP55
Product size (l x w x h)	mm	406 x 381 x 406	330 x 305 x 355
Box size (l x w x h)	mm	450 x 500 x 520	450 x 400 x 530
Net/gross weight	kg	20	8.2 / 15
Pallet	pcs	6	8



## Destratifiers-ventilators E36202-E48202-E56002-E60002

E36202

E48202

E56002

E60002



CE

- The most powerful ceiling fans available on the market
- Working area up to 14 meters
- Heavy duty construction for many years of hassle-free use
- The aerodynamic shape moves moves large volumes of air
- Balanced motor and blades for vibration-free operation
- The motor is protected from thermal overload as it is equipped with thermal protection and automatic reset
- Can work in harsh professional conditions

#### Winter destratification

The hot air flows upstream. The Master ceiling fan pushes heat back down to the floor. The resulting energy saving is about 30%.

#### Summer ventilation

The Master ceiling fan creates an air flow which helps moisture evaporate from the skin, with an improvement of about 4°C on the perceived temperature. The fan supports the air-conditioning allowing the air to feel 23°C even when the thermostat shows 27°. It is perfect for humid environments and eliminates mould and dust.

Specifications	Units	E36202	E48202	E56002	E60002
Air flow	m³/h	19,900	32,100	41,600	66,200
Maximum area in destratification	m <sup>2</sup>	140	180	350	470
Turning diameter	mm/inch	900/36"	1200/48"	1400/56"	1500/60"
Fan type		Axial-Blades	Axial-Blades	Axial-Blades	Axial-Blades
Colour/number of blades		White/3	White/3	White/3	White/3
Power supply	V/Hz	230/1ph/50/60	230/1ph/50/60	230/1ph/50/60	230/1ph/50/60
Power consumption	W	71	105	110	120
Rated current	А	0.31	0.52	0.55	0.60
Max. speed	rpm	325	300	290	300
Max. working height	m	4	5	12	14
Product size	Ømm	900 x h 600	1200 x h 600	1400 x h 600	1500 x h 650
Box size (l x w x h)	mm	660 x 250 x 250	660 x 250 x 250	660 x 250 x 250	710 x 280 x 280
Net/gross weight	kg	7.7/9	9.3/11	9.8/12	12.8/ 14.5
Pallet	pcs	45	45	45	32



Speed regulator for

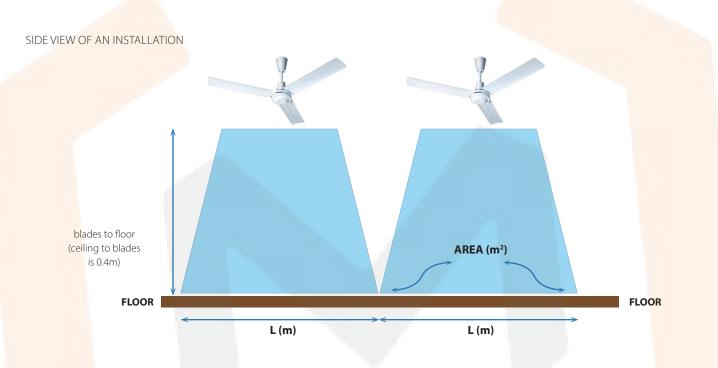
Master destratifiers can be used during summer and winter to improve the climate in the room.

> 2 fans RVS 2.5A - **4800.018** 5 fans RVS 5A - **4800.019** 10 fans RVS 10A - **4800.020**

# HOW TO CHOOSE YOUR DESTRATIFIER

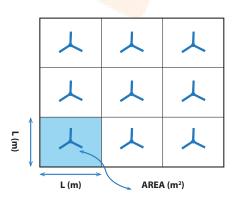


E36202	E48202	E56002	E60002
L (m)	L (m)	L (m)	L (m)
10.5	12.5		
11.2	12.8	14.5	
12.5	13.5	18.5	21.5
		16.5	19.5
		12.5	18.1
		10.5	16.5
	<b>L (m)</b> 10.5 11.2	L (m)     L (m)       10.5     12.5       11.2     12.8	L (m)         L (m)           10.5         12.5           11.2         12.8         14.5           12.5         13.5         18.5           16.5         12.5         12.5



	E36202	E48202	E56002	E60002	
HEIGHT (m)	AREA (m <sup>2</sup> )				
3.0	110	156			
4.0	126	165	210		
6.0	156	182	342	462	
9.0			272	380	
12.0			156	328	
14.0			110	272	

EXAMPLE OF DISTRIBUTION OF THE MASTER DESTRATIFIERS/ VENTILATORS IN A FACTORY



Master destratifiers work up to 14m in height.



## FLOOR DRYERS CD 5000-CDX 20



Specifications	Units	CD 5000	CDX 20
Air flow	m³/h	2,640	1,270/1,610
Max. air pressure	Pa	500	265
Fan type		1 x Centrifugal	1 x Radial
Fan speed		3	2
Power consumption	W	384/452/550	161/179
Power supply	V/Hz	220-240/1ph/50	220-240/1ph/50
Outlet diameter	cm	12 x 42	10 × 40
Air current		Blow out	Blow out
Protection		IP44	IP44
Product size (I x w x h)	mm	510 x 420 x 480	520 x 425 x 215
Box size (I x w x h)	mm	520 x 430 x 500	550 x 435 x 230
Net/gross weight	kg	14.2/15.5	7.8/9
Pallet	pcs	16	28





hour counter







Zona Industrial do Socorro, Lote 28A 4820-011 São Gens - Fafe - Portugal

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